

chain nodes :
17 18 19 20 21 22 31 32 34

ring nodes :

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 25 26 27 28 29 30

ring/chain nodes :

23

chain bonds :

2-25 3-19 8-20 10-14 11-18 15-17 20-21 20-22 22-23 30-31 31-32 32-34

ring bonds :

1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
15-16 25-26 25-27 26-29 27-28 28-29 28-30 29-30

exact/norm bonds :

2-25 5-7 6-10 7-8 8-9 9-10 10-14 20-21 20-22 22-23 25-26 25-27 26-29 27-28
28-29 28-30 29-30 30-31 31-32 32-34

exact bonds :

3-19 8-20 11-18 15-17

normalized bonds :

1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

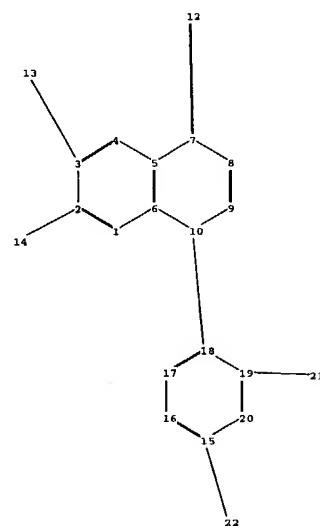
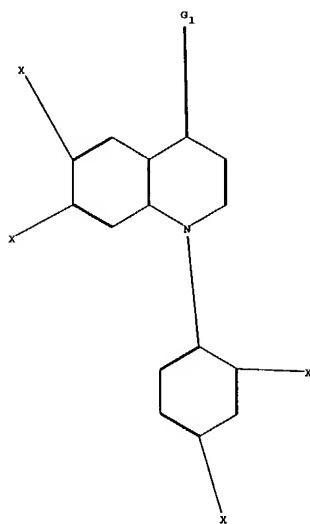
isolated ring systems :

containing 1 : 11 : 25 :

G1:O,S

Match level :

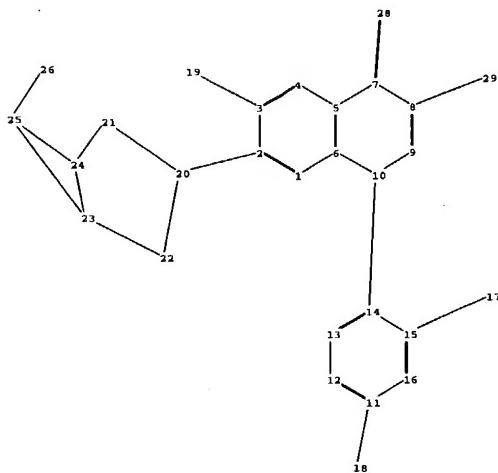
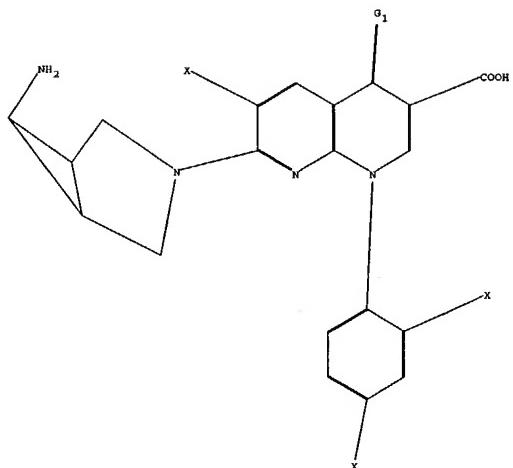
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
21:CLASS 22:CLASS 23:CLASS 25:Atom 26:Atom 27:Atom 28:Atom 29:Atom 30:Atom
31:CLASS 32:CLASS 34:CLASS



chain nodes :
 12 13 14 21 22
 ring nodes :
 1 2 3 4 5 6 7 8 9 10 15 16 17 18 19 20
 chain bonds :
 2-14 3-13 7-12 10-18 15-22 19-21
 ring bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 15-16 15-20 16-17 17-18 18-19
 19-20
 exact/norm bonds :
 5-7 6-10 7-8 7-12 8-9 9-10 10-18
 exact bonds :
 2-14 3-13 15-22 19-21
 normalized bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 15-16 15-20 16-17 17-18 18-19 19-20
 isolated ring systems :
 containing 1 : 15 :

G1:0,S

Match level :
 1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 12:CLASS
 13:CLASS 14:CLASS 15:Atom 16:Atom 17:Atom 18:Atom 19:Atom 20:Atom 21:CLASS
 22:CLASS



chain nodes :
17 18 19 26 28 29

ring nodes :

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 20 21 22 23 24 25

chain bonds :

2-20 3-19 7-28 8-29 10-14 11-18 15-17 25-26
ring bands

ring bonds :
1 2 1 6

1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
15-16 20-21 20-22 21-24 22-23 23-24 23-25 24-25

exact/norm bonds

2-20 5-7 6-10 7-8 7-
34-35 35-36

24-25 25-26
exact bonds :

exact bonds : 3-19 8-29 1

3-19 8-29 1
normalized bonds

normalized bonds : 1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

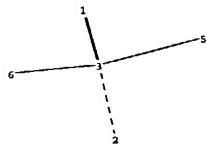
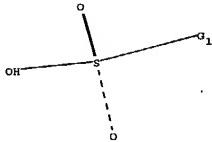
isolated ring systems :

150 rated flying systems
containing 1 : 11

G1:0,S

Match level :

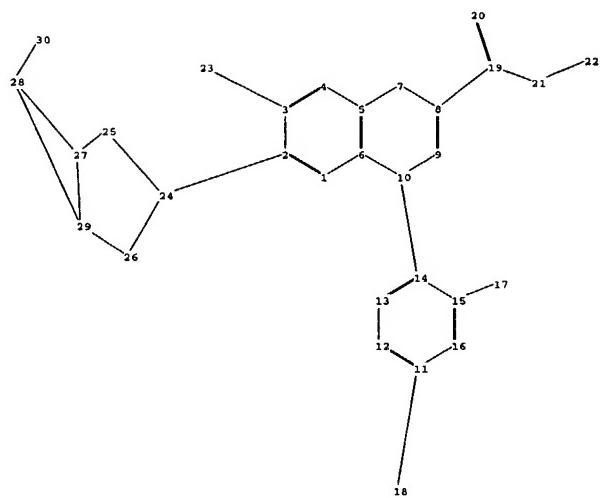
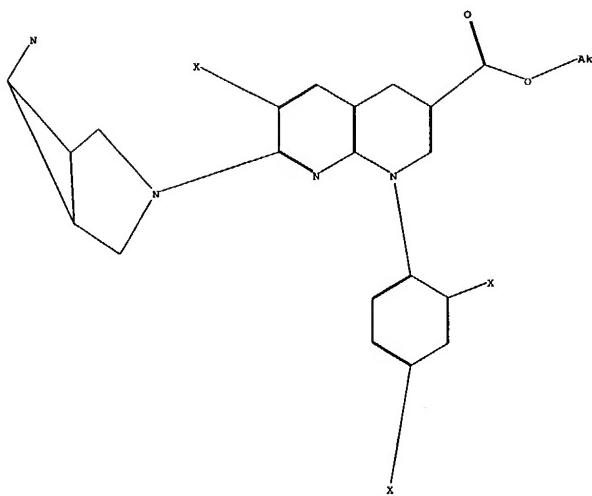
1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:Atom 21:Atom
22:Atom 23:Atom 24:Atom 25:Atom 26:CLASS 28:CLASS 29:CLASS



chain nodes :
1 2 3 5 6
chain bonds :
1-3 2-3 3-5 3-6
exact/norm bonds :
2-3 3-5
normalized bonds :
1-3 3-6

G1:CH3,Et

Match level :
1:CLASS 2:CLASS 3:CLASS 5:CLASS 6:CLASS

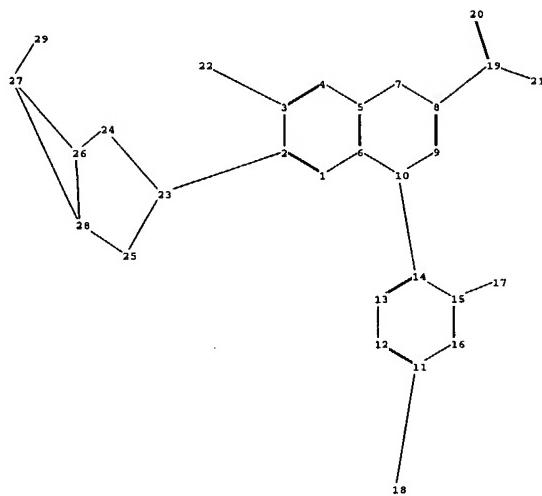
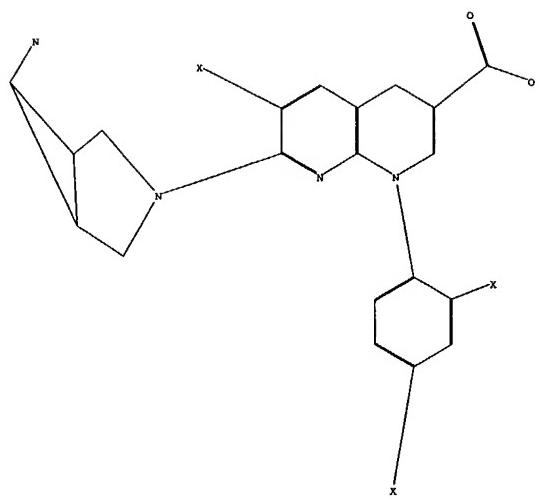


```

chain nodes :
 17 18 19 20 21 22 23 30
ring nodes :
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 24 25 26 27 28 29
chain bonds :
 2-24 3-23 8-19 10-14 11-18 15-17 19-20 19-21 21-22 28-30
ring bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
 15-16 24-25 24-26 25-27 26-29 27-28 27-29 28-29
exact/norm bonds :
 2-24 5-7 6-10 7-8 8-9 9-10 10-14 19-20 19-21 21-22 24-25 24-26 25-27 26-29
 27-28 27-29 28-29 28-30
exact bonds :
 3-23 8-19 11-18 15-17
normalized bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

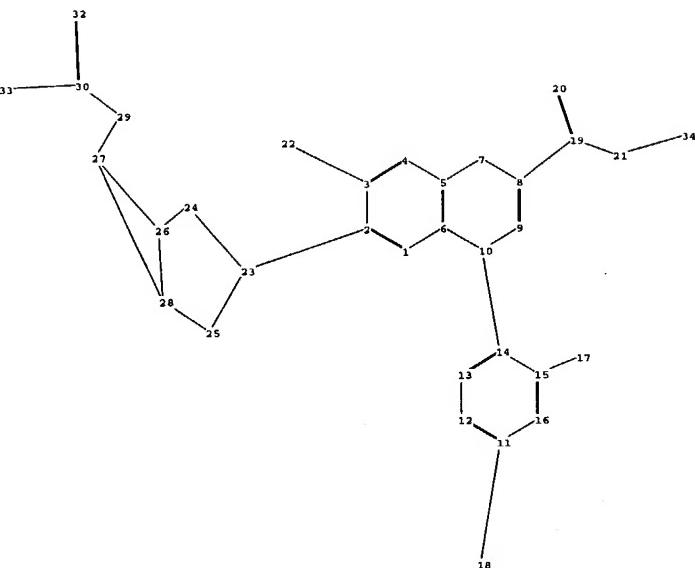
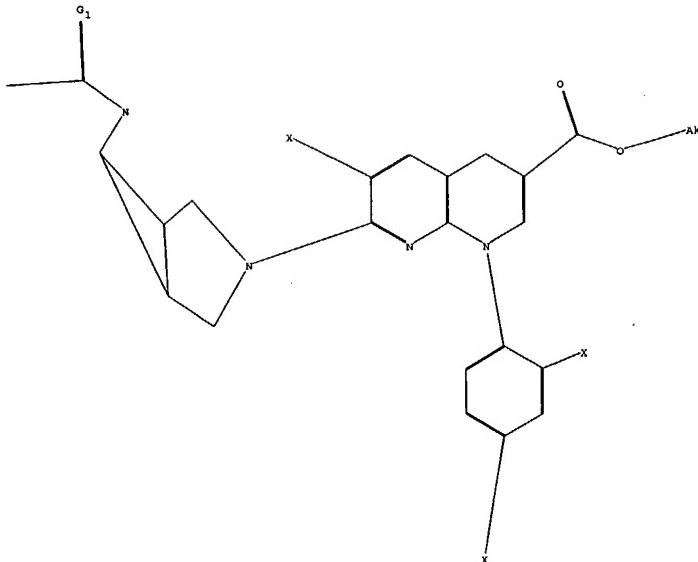
Match level :
 1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
 21:CLASS 22:CLASS 23:CLASS 24:Atom 25:Atom 26:Atom 27:Atom 28:Atom 29:Atom
 30:CLASS

```



chain nodes :
 17 18 19 20 21 22 29
 ring nodes :
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 23 24 25 26 27 28
 chain bonds :
 2-23 3-22 8-19 10-14 11-18 15-17 19-20 19-21 27-29
 ring bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
 15-16 23-24 23-25 24-26 25-28 26-27 26-28 27-28
 exact/norm bonds :
 2-23 5-7 6-10 7-8 8-9 9-10 10-14 19-20 19-21 23-24 23-25 24-26 25-28 26-27
 26-28 27-28 27-29
 exact bonds :
 3-22 8-19 11-18 15-17
 normalized bonds :
 1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

 Match level :
 1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
 21:CLASS 22:CLASS 23:Atom 24:Atom 25:Atom 26:Atom 27:Atom 28:Atom 29:CLASS



chain nodes :
17 18 19 20 21 22 29 30 32 34

ring nodes :

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 23 24 25 26 27 28

ring/chain nodes :

33

chain bonds :

2-23 3-22 8-19 10-14 11-18 15-17 19-20 19-21 21-34 27-29 29-30 30-32 30-33

ring bonds :

1-2 1-6 2-3 3-4 4-5 5-6 5-7 6-10 7-8 8-9 9-10 11-12 11-16 12-13 13-14 14-15
15-16 23-24 23-25 24-26 25-28 26-27 26-28 27-28

exact/norm bonds :

2-23 5-7 6-10 7-8 8-9 9-10 10-14 19-20 19-21 21-34 23-24 23-25 24-26 25-28
26-27 26-28 27-28 27-29 29-30 30-32

exact bonds :

3-22 8-19 11-18 15-17 30-33

normalized bonds :

1-2 1-6 2-3 3-4 4-5 5-6 11-12 11-16 12-13 13-14 14-15 15-16

G1:0,S

Match level :

1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom
12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:CLASS 18:CLASS 19:CLASS 20:CLASS
21:CLASS 22:CLASS 23:Atom 24:Atom 25:Atom 26:Atom 27:Atom 28:Atom 29:CLASS
30:CLASS 32:CLASS 33:CLASS 34:CLASS

* * * * * * * * * * * Welcome to STN International * * * * * * * * * * *

| | | |
|-------------|-----------|--|
| <u>NEWS</u> | <u>1</u> | Web Page URLs for STN Seminar Schedule - N. America |
| <u>NEWS</u> | <u>2</u> | "Ask CAS" for self-help around the clock |
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| <u>NEWS</u> | <u>6</u> | PCTFULL: Two new display fields added |
| <u>NEWS</u> | <u>7</u> | BIOSIS file reloaded and enhanced |
| <u>NEWS</u> | <u>8</u> | BIOSIS file segment of TOXCENTER reloaded and enhanced |
| <u>NEWS</u> | <u>9</u> | MSDS-CCOHS file reloaded |
| <u>NEWS</u> | <u>10</u> | CABA reloaded with left truncation |
| <u>NEWS</u> | <u>11</u> | IMS file names changed |
| <u>NEWS</u> | <u>12</u> | Experimental property data collected by CAS now available in REGISTRY |
| <u>NEWS</u> | <u>13</u> | STN Entry Date available for display in REGISTRY and CA/CAplus |
| <u>NEWS</u> | <u>14</u> | DGENE: Two new display fields added |
| <u>NEWS</u> | <u>15</u> | BIOTECHNO no longer updated |
| <u>NEWS</u> | <u>16</u> | CROPU no longer updated; subscriber discount no longer available |
| <u>NEWS</u> | <u>17</u> | Additional INPI reactions and pre-1907 documents added to CAS databases |
| <u>NEWS</u> | <u>18</u> | IFIPAT/IFIUDB/IFICDB reloaded with new data and search fields |
| <u>NEWS</u> | <u>19</u> | ABI-INFORM now available on STN |
| <u>NEWS</u> | <u>20</u> | Source of Registration (SR) information in REGISTRY updated and searchable |
| <u>NEWS</u> | <u>21</u> | A new search aid, the Company Name Thesaurus, available in CA/CAplus |
| <u>NEWS</u> | <u>22</u> | German (DE) application and patent publication number format changes |
| <u>NEWS</u> | <u>23</u> | MEDLINE and LMEDLINE reloaded |
| <u>NEWS</u> | <u>24</u> | MEDLINE file segment of TOXCENTER reloaded |
| <u>NEWS</u> | <u>25</u> | FRANCEPAT now available on STN |
| <u>NEWS</u> | <u>26</u> | Pharmaceutical Substances (PS) now available on STN |
| <u>NEWS</u> | <u>27</u> | WPIFV now available on STN |
| <u>NEWS</u> | <u>28</u> | No connect hour charges in WPIFV until May 1, 2004 |
| <u>NEWS</u> | <u>29</u> | New monthly current-awareness alert (SDI) frequency in RAPRA |

NEWS EXPRESS MARCH 5 CURRENT WINDOWS VERSION IS V7.00A, CURRENT MACINTOSH VERSION IS V6.0b(ENG) AND V6.0Jb(JP), AND CURRENT DISCOVER FILE IS DATED 3 MARCH 2004

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NEWS INTER General Internet Information

NEWS LOGIN Welcome Banner and News Items

NEWS PHONE Direct Dial and Telecommunication Network Access to STN

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| | | | |
|----------------------|--|------------|---------|
| => file reg | | SINCE FILE | TOTAL |
| COST IN U.S. DOLLARS | | ENTRY | SESSION |
| FULL ESTIMATED COST | | 0.21 | 0.21 |

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 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

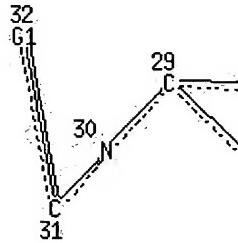
Please note that search-term pricing does apply when
 conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

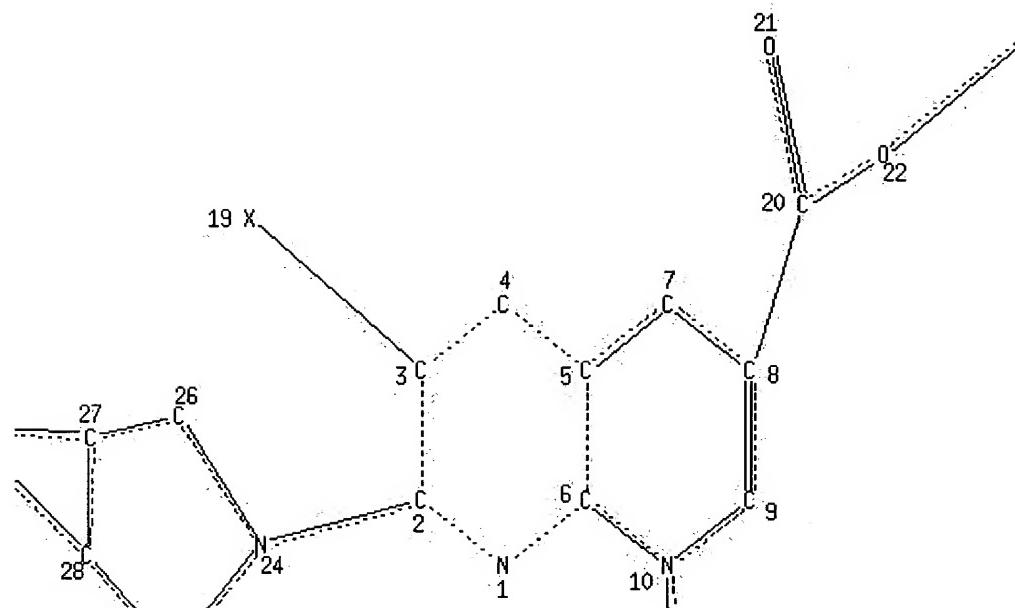
Experimental and calculated property data are now available. For more
 information enter HELP PROP at an arrow prompt in the file or refer
 to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

```
=>
L1      STRUCTURE UPLOADED

=> d 11
L1 HAS NO ANSWERS
L1      STR
0 33 S 34
```



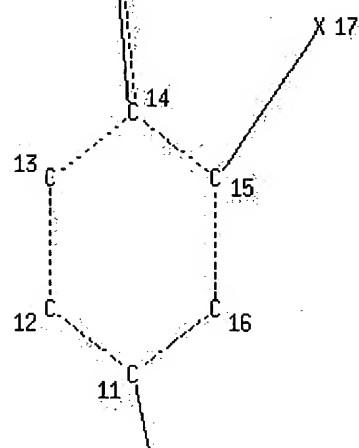
Page 1-A



Page 1-B

C
Page 1-C

C
25



Page 2-B

X
18

Page 3-B

VAR G1=33/34

NODE ATTRIBUTES:

NSPEC IS R AT 1

```

NSPEC IS R AT 2
NSPEC IS R AT 3
NSPEC IS R AT 4
NSPEC IS R AT 5
NSPEC IS R AT 6
NSPEC IS R AT 7
NSPEC IS R AT 8
NSPEC IS R AT 9
NSPEC IS R AT 10
NSPEC IS R AT 11
NSPEC IS R AT 12
NSPEC IS R AT 13
NSPEC IS R AT 14
NSPEC IS R AT 15
NSPEC IS R AT 16
NSPEC IS C AT 17
NSPEC IS C AT 18
NSPEC IS C AT 19
NSPEC IS C AT 20
NSPEC IS C AT 21
NSPEC IS C AT 22
NSPEC IS RC AT 23
NSPEC IS R AT 24
NSPEC IS R AT 25
NSPEC IS R AT 26
NSPEC IS R AT 27
NSPEC IS R AT 28
NSPEC IS R AT 29
NSPEC IS C AT 30
NSPEC IS C AT 31
NSPEC IS C AT 32
DEFAULT MLEVEL IS ATOM
MLEVEL IS CLASS AT 17 18 19 20 21 22 23 30 31 33 34
DEFAULT ECLEVEL IS LIMITED

```

GRAPH ATTRIBUTES:

```

RSPEC I
NUMBER OF NODES IS 34

```

STEREO ATTRIBUTES: NONE

```

=> s 11
SAMPLE SEARCH INITIATED 12:15:55 FILE 'REGISTRY'
SAMPLE SCREEN SEARCH COMPLETED - 0 TO ITERATE

```

```

100.0% PROCESSED 0 ITERATIONS 0 ANSWERS
SEARCH TIME: 00.00.01

```

```

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
BATCH **COMPLETE**
PROJECTED ITERATIONS: 0 TO 0
PROJECTED ANSWERS: 0 TO 0

```

```
L2 0 SEA SSS SAM L1
```

```

=> s 11 full
THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
FULL SEARCH INITIATED 12:15:59 FILE 'REGISTRY'

```

FULL SCREEN SEARCH COMPLETED - 35 TO ITERATE

100.0% PROCESSED 35 ITERATIONS 9 ANSWERS
SEARCH TIME: 00.00.01

L3 9 SEA SSS FUL L1

```
=> file hcaplus
COST IN U.S. DOLLARS          SINCE FILE      TOTAL
                                ENTRY        SESSION
FULL ESTIMATED COST          157.94       158.15
```

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

```
=> s 13/prep
      10 L3
      3128003 PREP/RL
L4      8 L3/PREP
      (L3 (L) PREP/RL)
```

```
=> file reg
COST IN U.S. DOLLARS          SINCE FILE      TOTAL
                                ENTRY        SESSION
FULL ESTIMATED COST          2.36         160.51
```

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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when

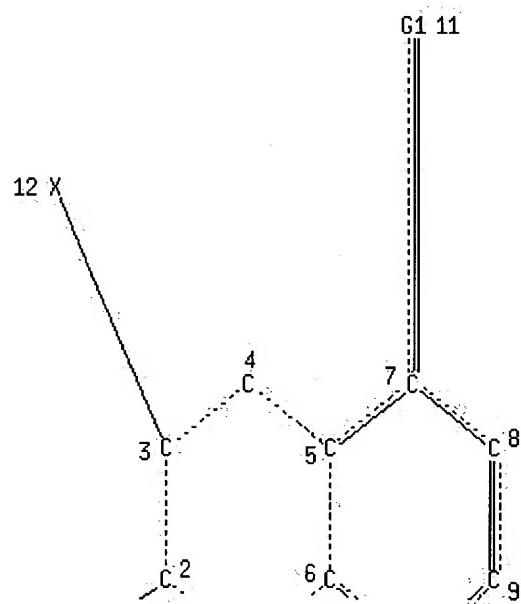
conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

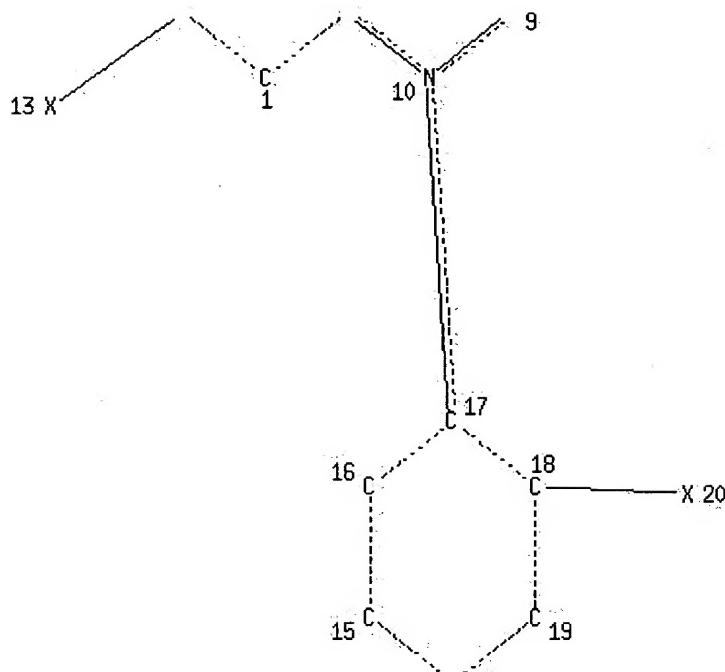
Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=>
L5 STRUCTURE UPLOADED

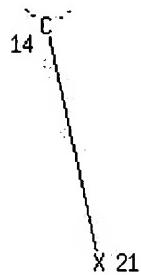
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L5 HAS NO ANSWERS
L5 STR
0 22 S 23
Page 1-A



Page 1-B



Page 2-B



Page 3-B

VAR G1=22/23

NODE ATTRIBUTES :

| | | | |
|-------|------|----|----|
| NSPEC | IS R | AT | 1 |
| NSPEC | IS R | AT | 2 |
| NSPEC | IS R | AT | 3 |
| NSPEC | IS R | AT | 4 |
| NSPEC | IS R | AT | 5 |
| NSPEC | IS R | AT | 6 |
| NSPEC | IS R | AT | 7 |
| NSPEC | IS R | AT | 8 |
| NSPEC | IS R | AT | 9 |
| NSPEC | IS R | AT | 10 |
| NSPEC | IS C | AT | 11 |
| NSPEC | IS C | AT | 12 |
| NSPEC | IS C | AT | 13 |
| NSPEC | IS R | AT | 14 |
| NSPEC | IS R | AT | 15 |
| NSPEC | IS R | AT | 16 |
| NSPEC | IS R | AT | 17 |
| NSPEC | IS R | AT | 18 |
| NSPEC | IS R | AT | 19 |
| NSPEC | IS C | AT | 20 |
| NSPEC | IS C | AT | 21 |

DEFAULT MLEVEL IS ATOM
MLEVEL IS CLASS AT 12 13 20 21 22 23

DEFAULT ECLEVEL IS LIMITED

GRAPH ATTRIBUTES:

RSPEC I

NUMBER OF NODES IS 23

STEREO ATTRIBUTES: NONE

=> s 15

SAMPLE SEARCH INITIATED 12:18:16 FILE 'REGISTRY'
SAMPLE SCREEN SEARCH COMPLETED - 135 TO ITERATE

100.0% PROCESSED 135 ITERATIONS 10 ANSWERS
SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
BATCH **COMPLETE**
PROJECTED ITERATIONS: 2003 TO 3397
PROJECTED ANSWERS: 11 TO 389

L6 10 SEA SSS SAM L5

=> s 15 full

THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:Y

FULL SEARCH INITIATED 12:18:21 FILE 'REGISTRY'
FULL SCREEN SEARCH COMPLETED - 2864 TO ITERATE

100.0% PROCESSED 2864 ITERATIONS 147 ANSWERS
SEARCH TIME: 00.00.01

L7 147 SEA SSS FUL L5

=> file hcplus
COST IN U.S. DOLLARS SINCE FILE TOTAL
ENTRY SESSION
FULL ESTIMATED COST 156.68 317.19

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FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 17/rct
 110 L7
 2608101 RCT/RL
 L8 97 L7/RCT
 (L7 (L) RCT/RL)

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004
 L1 STRUCTURE uploaded
 L2 0 S L1
 L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
 L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
 L5 STRUCTURE uploaded
 L6 10 S L5
 L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004
 L8 97 S L7/RCT

=> s 18 and 14
 L9 2 L8 AND L4

=> d 19, ibib abs hitstr, 1-2

L9 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

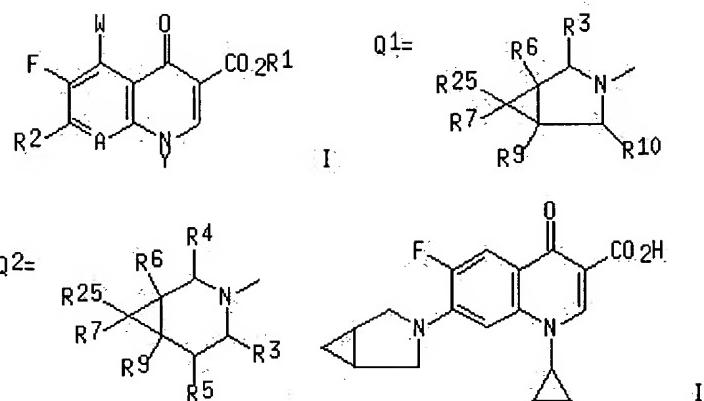
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ACCESSION NUMBER: 1993:517227 HCAPLUS
 DOCUMENT NUMBER: 119:117227
 TITLE: Preparation of azabicycloalkylquinolones and -naphthyridinones as antibacterials
 INVENTOR(S): Brighty, Katherine E.
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: U.S., 42 pp. Cont.-in-part of U.S. Ser. No. 551,212, abandoned.
 CODEN: USXXAM
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------------------------|-------|----------|-----------------|----------|
| ----- | ----- | ----- | ----- | ----- |
| US 5164402 | A | 19921117 | US 1991-650835 | 19910204 |
| US 5229396 | A | 19930720 | US 1992-919477 | 19920724 |
| US 5266569 | A | 19931130 | US 1993-12202 | 19930202 |
| US 5391763 | A | 19950221 | US 1993-88999 | 19930826 |
| <u>PRIORITY APPLN. INFO.:</u> | | | US 1990-551212 | 19900711 |
| | | | US 1991-650835 | 19910204 |
| | | | US 1992-919477 | 19920724 |
| | | | US 1993-12202 | 19930202 |

OTHER SOURCE(S) :
GI

MARPAT 119:117227



AB Title compds. [I; R1 = H, alkyl, pharmaceutically acceptable cation; Y = Et, Me₃C, vinyl cyclopropyl, FCH₂CH₂, 4-FC₆H₄, 2,4-F₂C₆H₃4; W = F, Cl, Br, alkyl, alkoxy, (methyl)amino; A = CH, CCl, C(OMe), CMe, CCN, N; AY = atoms to form a (0-or double bond-contg.) (substituted) 5-6 membered ring; R2 = Q1, Q2; R3, R4, R5, R6, R7, R9 = H, Me, CH₂NH₂, CH₂NHMe, CH₂NHET; R5, R6, R1, R9 may also = NH₂, NHMe, NHET; ≤3 of R3, R4, R6, R7, R9, R10, R25 ≠ H; if 3 of these ≠ H, ≥1 of them = Me], were prep'd. as antibacterials (no data). Thus, 3-azabicyclo[3.1.0]hexane hydrochloride was heated with 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinolinecarboxylic acid and Et₃N in MgSO to give title compd. II.

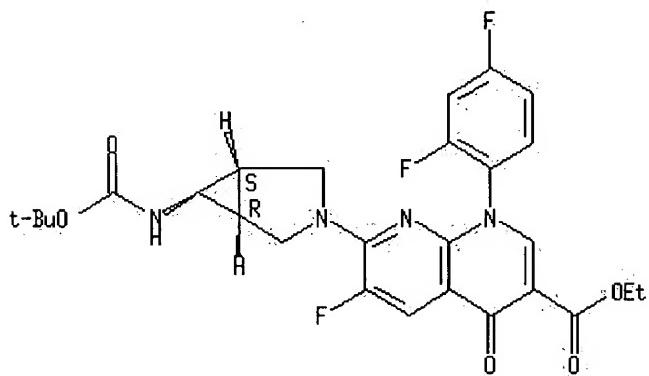
IT 134575-66-9P 134575-70-5P 134575-81-8P

RL: SPN (Synthetic preparation); PREP (Preparation)
(prep'n. of, as intermediate for antibacterial)

RN 134575-66-9 HCPLUS

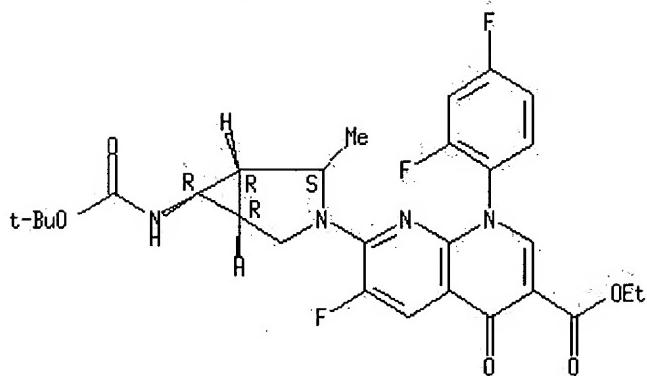
CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.

RN 134575-70-5 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-2-methyl-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,2 β ,5 α ,6. α)- (9CI) (CA INDEX NAME)

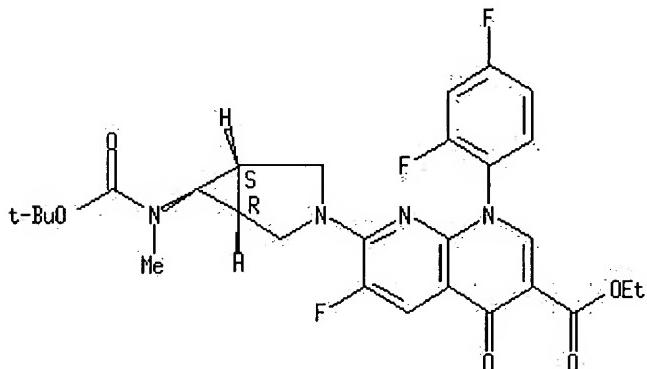
Relative stereochemistry.



RN 134575-81-8 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]methylamino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.

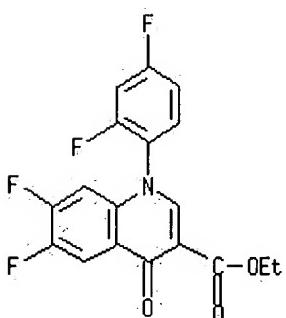


IT 108138-17-6

RL: RCT (Reactant); RACT (Reactant or reagent)
(reaction of, in prepn. of antibacterial)

RN 108138-17-6 HCAPLUS

CN 3-Quinolinecarboxylic acid, 1-(2,4-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



L9 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

| | |
|-----------|-------------------|
| Full Text | Citing References |
|-----------|-------------------|

ACCESSION NUMBER: 1991:632216 HCAPLUS

DOCUMENT NUMBER: 115:232216

TITLE: Preparation of 7-(azabicycloalkyl)quinolone- and
 -naphthyridonecarboxylates as antibacterials
 INVENTOR(S): Brighty, Katherine Elizabeth
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: Eur. Pat. Appl., 73 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|------------------------|------------|
| <u>EP 413455</u> | A2 | 19910220 | <u>EP 1990-308331</u> | 19900730 |
| <u>EP 413455</u> | A3 | 19911009 | | |
| <u>EP 413455</u> | B1 | 19950621 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE | | | | |
| <u>WO 9102526</u> | A1 | 19910307 | <u>WO 1989-US3489</u> | 19890816 |
| W: FI, HU, NO, SU, US | | | | |
| <u>HU 59919</u> | A2 | 19920728 | <u>HU 1992-460</u> | 19890816 |
| <u>HU 219403</u> | B | 20010428 | | |
| <u>RU 2049777</u> | C1 | 19951210 | <u>RU 1989-5011662</u> | 19890816 |
| <u>ES 2074131</u> | T3 | 19950901 | <u>ES 1990-308331</u> | 19900730 |
| <u>IL 95331</u> | A1 | 19950731 | <u>IL 1990-95331</u> | 19900809 |
| <u>CA 2023217</u> | AA | 19910217 | <u>CA 1990-2023217</u> | 19900814 |
| <u>CA 2023217</u> | C | 19961210 | | |
| <u>PL 166381</u> | B1 | 19950531 | <u>PL 1990-286484</u> | 19900814 |
| <u>AU 9061042</u> | A1 | 19910221 | <u>AU 1990-61042</u> | 19900815 |
| <u>AU 623801</u> | B2 | 19920521 | | |
| <u>CN 1049501</u> | A | 19910227 | <u>CN 1990-106794</u> | 19900815 |
| <u>CN 1025192</u> | B | 19940629 | | |
| <u>DD 298399</u> | A5 | 19920220 | <u>DD 1990-343474</u> | 19900815 |
| <u>ZA 9006450</u> | A | 19920325 | <u>ZA 1990-6450</u> | 19900815 |
| <u>JP 03086875</u> | A2 | 19910411 | <u>JP 1990-216461</u> | 19900816 |
| <u>JP 07002734</u> | B4 | 19950118 | | |
| <u>CZ 281127</u> | B6 | 19960612 | <u>CZ 1990-4027</u> | 19900816 |
| <u>NO 9200599</u> | A | 19920414 | <u>NO 1992-599</u> | 19920214 |
| <u>JP 07149758</u> | A2 | 19950613 | <u>JP 1994-157008</u> | 19940708 |
| <u>JP 08019099</u> | B4 | 19960228 | | |
| <u>FI 9604520</u> | A | 19961111 | <u>FI 1996-4520</u> | 19961111 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>WO 1989-US3489</u> | A 19890816 |
| | | | <u>FI 1992-632</u> | A 19920214 |

OTHER SOURCE(S): MARPAT 115:232216

GI For diagram(s), see printed CA Issue.

AB Title compds. [I; R1 = H, alkyl, cation; Y = Et, Me3C, H2C:CH cyclopropyl, FCH2CH2, 4-FC6H4, 2,4-F2C6H3; W = H, F, Cl, Br, alkyl, alkoxy, amino, aminomethyl; A = CH, CF, CC1, COMe, CMe, CCN, N; AY = atoms to form a 5- or 6-membered ring, optionally contg. O or a double bond and optionally substituted by Me or :CH2; R2 = (Me-, H2NCH2-, MeNHCH2-, EtNHCH2-, etc. substituted) Q1, Q2], were prep'd. as antibacterials (no data). Thus, a mixt. of 3-azabicyclo[3.1.0]hexane hydrochloride, 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, Et3N, and Me2SO was heated 18 h to give title compd. II.

IT 134575-66-9P 134575-70-5P 134575-81-8P

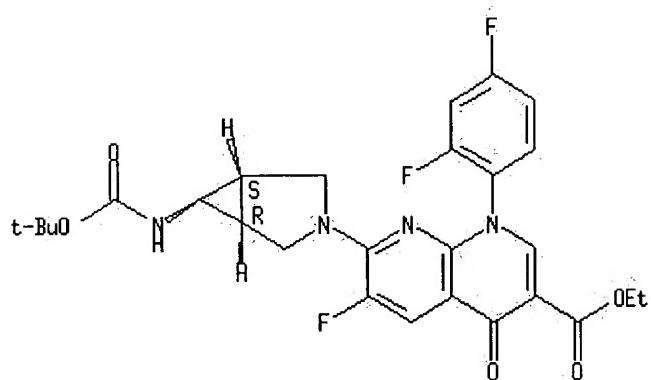
RL: SPN (Synthetic preparation); PREP (Preparation)
(prepn. of, as intermediate for (azabicycloalkyl)quinolone)

RN 134575-66-9 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA

(INDEX NAME)

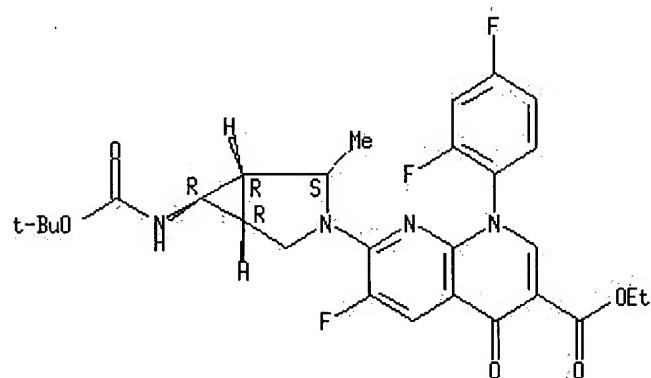
Relative stereochemistry.



RN 134575-70-5 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-2-methyl-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,2 β ,5 α ,6. α)- (9CI) (CA INDEX NAME)

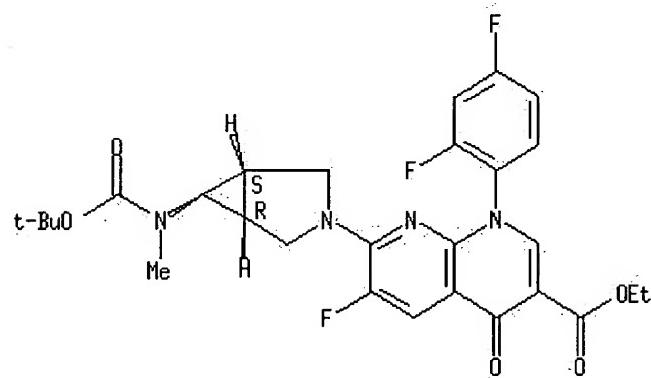
Relative stereochemistry.



RN 134575-81-8 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]methylamino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

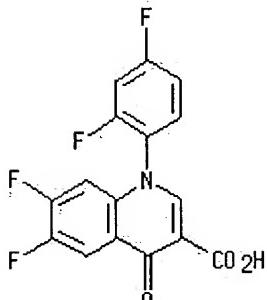
Relative stereochemistry.



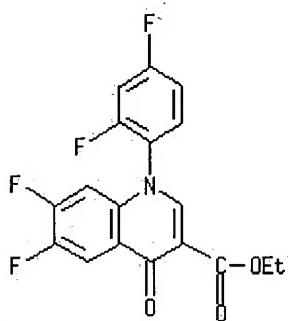
IT 103995-01-3 108138-17-6

RL: RCT (Reactant); RACT (Reactant or reagent)
 (reaction of, in prepn. of (azabicycloalkyl)quinolone antibacterial)

RN 103995-01-3 HCAPLUS
 CN 3-Quinolinecarboxylic acid, 1-(2,4-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxo- (9CI) (CA INDEX NAME)



RN 108138-17-6 HCAPLUS
 CN 3-Quinolinecarboxylic acid, 1-(2,4-difluorophenyl)-6,7-difluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



| | | |
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| FULL ESTIMATED COST | 14.23 | 331.42 |
| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | SINCE FILE ENTRY | TOTAL SESSION |
| CA SUBSCRIBER PRICE | -1.39 | -1.39 |

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
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FILE COVERS 1907-1966
 FILE LAST UPDATED: 01 May 1997 (19970501/UP)

This file contains CAS Registry Numbers for easy and accurate substance identification. Title keywords, authors, patent assignees, and patent information, e.g., patent numbers, are now searchable from 1907-1966. TIFF images of CA abstracts printed between 1907-1966 are available in the PAGE display formats.

This file supports REGISTRY for direct browsing and searching of all substance data from the REGISTRY file. Enter HELP FIRST for more information.

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

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L2 0 S L1
L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
L6 10 S L5
L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT
L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

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 0 L3
 0 L7
L10 0 L3 AND L7

=> file reg

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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

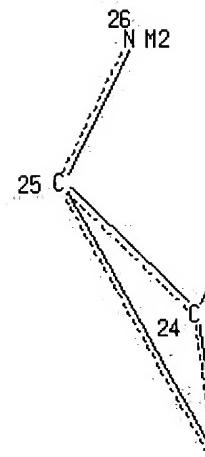
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Experimental and calculated property data are now available. For more

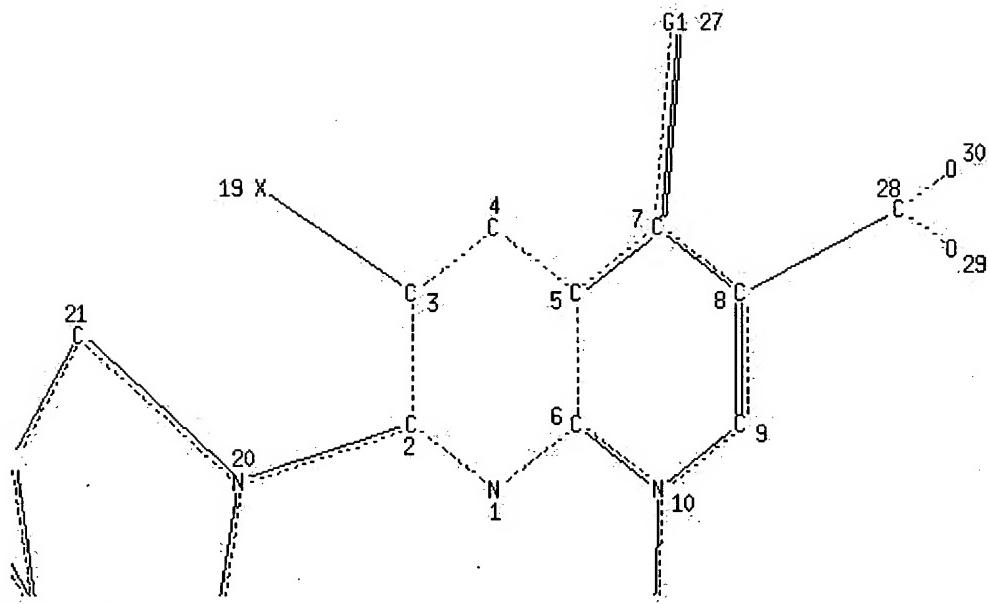
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<http://www.cas.org/ONLINE/DBSS/registryss.html>

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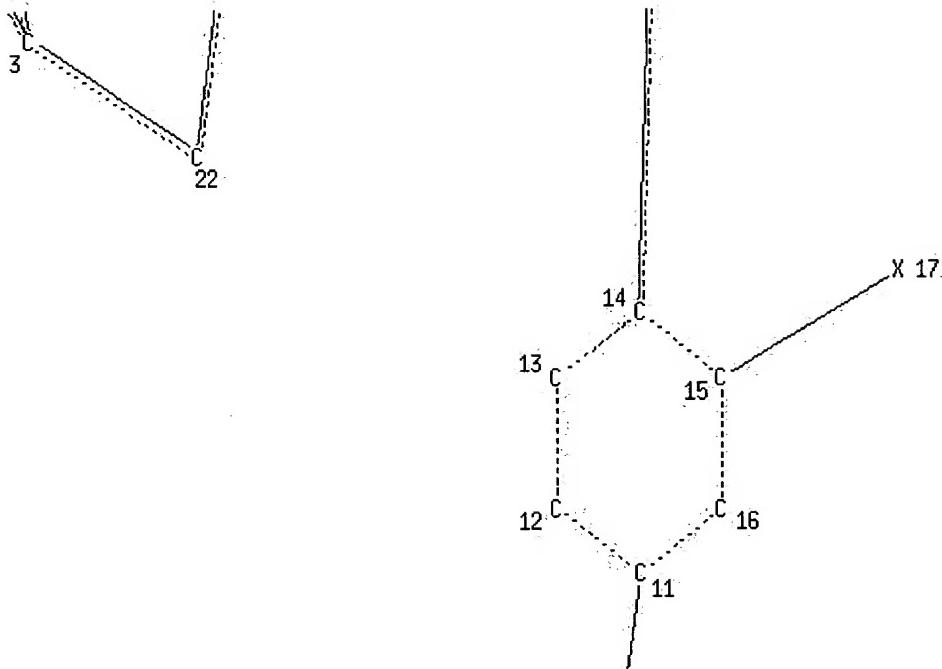


Page 1-A



Page 1-B

2
Page 2-A



Page 2-B

18 X
 / \

Page 3-B

VAR G1=31/32

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RSPEC 11 10

NUMBER OF NODES IS 32

STEREO ATTRIBUTES: NONE

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100.0% PROCESSED 6 ITERATIONS 1 ANSWERS
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FULL FILE PROJECTIONS: ONLINE **COMPLETE**
 BATCH **COMPLETE**
 PROJECTED ITERATIONS: 6 TO 266
 PROJECTED ANSWERS: 1 TO 80

L12 1 SEA SSS SAM L11

=> s 111 full
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 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:Y
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 FULL SCREEN SEARCH COMPLETED - 114 TO ITERATE

100.0% PROCESSED 114 ITERATIONS 21 ANSWERS
 SEARCH TIME: 00.00.01

L13 21 SEA SSS FUL L11

=> file hcplus
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 ENTRY SESSION
 FULL ESTIMATED COST 157.52 489.36

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 ENTRY SESSION
 CA SUBSCRIBER PRICE 0.00 -1.39

FILE 'HCPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

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L14      793 L13
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L15      27 L13/PREP
          (L13 (L) PREP/RL)
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| CA SUBSCRIBER PRICE | 0.00 | -1.39 |

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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

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E2      43390   METHANESULFONIC/BI
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E4      38     METHANESULFONIMID/BI
E5      3      METHANESULFONIMIDAMID/BI
E6      3      METHANESULFONIMIDAMIDATO/BI
E7      33     METHANESULFONIMIDAMIDE/BI
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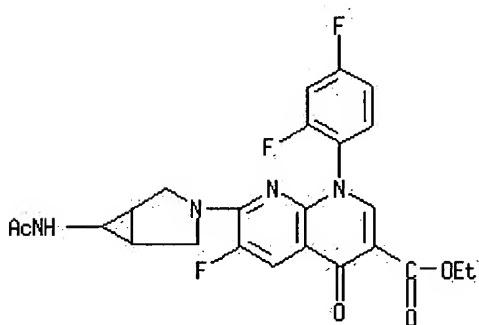
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| E10 | 3 | METHANESULFONIMIDE/BI |
| E11 | 37 | METHANESULFONIMIDIC/BI |
| E12 | 35 | METHANESULFONIMIDO/BI |

=> e methanesulfonic acid/cn

| | | |
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| E2 | 1 | METHANESULFONATE SULFONATASE; MSUD (MESORHIZOBIUM LOTI STRAI
N MAFF303099 GENE MLR5216) /CN |
| E3 | 1 | --> METHANESULFONIC ACID/CN |
| E4 | 1 | METHANESULFONIC ACID ((5R)-3-(3-FLUORO-4-(TETRAHYDROTHIOPYRA
N-4-YL) PHENYL)-2-OXOOXAZOLIDIN-5-YL) METHYL ESTER/CN |
| E5 | 1 | METHANESULFONIC ACID ((5R)-3-(4-((1,4-DIBENZYLPIPERAZIN-2-YL
METHYL) ETHYLAMINO)-3-FLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL) METH
YL ESTER/CN |
| E6 | 1 | METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-
YL)-3,5-DIFLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL) METHYL ESTER/CN |
| E7 | 1 | METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-
YL)-3-FLUOROPHENYL)-2-OXOOXAZOLIDIN-5-YL) METHYL ESTER/CN |
| E8 | 1 | METHANESULFONIC ACID (1R,2R)-2-(4-(6-TRIFLUOROMETHYLBENZO(B)
THIOPHEN-3-YL) PIPERAZIN-1-YLMETHYL) CYCLOPROPYLMETHYL ESTER/C
N |
| E9 | 1 | METHANESULFONIC ACID (2-(2-AZIDOETHYLTHIO)ETHYL) ESTER/CN |
| E10 | 1 | METHANESULFONIC ACID (2-(PYRIDIN-2-YL)-3-(QUINOLIN-4-YL)-5,6
-DIHYDRO-4H-PYRROLO(1,2-B)PYRAZOL-6-YL) METHYL ESTER/CN |
| E11 | 1 | METHANESULFONIC ACID (2S)-TERT-BUTOXYCARBONYLAMINO-(1S)-(2-(
1,3)DIOXAN-2-YLETHYL)-3-(3-FLUOROPHENYL) PROPYL ESTER/CN |
| E12 | 1 | METHANESULFONIC ACID (3-(4-BROMO-3-FLUOROPHENYL)-4,5-DIHYDRO
ISOXAZOL-5-YL) METHYL ESTER/CN |

=> d 13

L3 ANSWER 1 OF 9 REGISTRY COPYRIGHT 2004 ACS on STN
RN 323575-31-1 REGISTRY
CN 1,8-Naphthyridine-3-carboxylic acid, 7-[6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)
FS 3D CONCORD
MF C24 H21 F3 N4 O4
SR CA
LC STN Files: CA, CAPLUS, CASREACT, USPATFULL



PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT

1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004

L1 STRUCTURE UPLOADED
 L2 0 S L1
 L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
 L6 10 S L5
 L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT
 L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

L11 STRUCTURE UPLOADED
 L12 1 S L11
 L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004

L14 793 S L13
 L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004

E METHANESULFONIC ACID
 E METHANESULFONIC ACID/CN

=> e methanesulfonic acid/cn

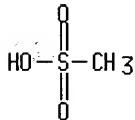
E1 1 METHANESULFONATE SULFONATASE MSUD (PSEUDOMONAS AERUGINOSA ST
 RAIN PAO1 GENE MSUD)/CN
 E2 1 METHANESULFONATE SULFONATASE; MSUD (MESORHIZOBIUM LOTI STRAI
 N MAFF303099 GENE MLR5216)/CN
 E3 1 --> METHANESULFONIC ACID/CN
 E4 1 METHANESULFONIC ACID ((5R)-3-(3-FLUORO-4-(TETRAHYDROTHIOPYRA
 N-4-YL)PHENYL)-2-OXOOAZOLIDIN-5-YL)METHYL ESTER/CN
 E5 1 METHANESULFONIC ACID ((5R)-3-(4-((1,4-DIBENZYLPIPERAZIN-2-YL
 METHYL)ETHYLAMINO)-3-FLUOROPHENYL)-2-OXOOAZOLIDIN-5-YL)METH
 YL ESTER/CN
 E6 1 METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-
 YL)-3,5-DIFLUOROPHENYL)-2-OXOOAZOLIDIN-5-YL)METHYL ESTER/CN
 E7 1 METHANESULFONIC ACID ((5R)-3-(4-(3,6-DIHYDRO-2H-THIOPYRAN-4-
 YL)-3-FLUOROPHENYL)-2-OXOOAZOLIDIN-5-YL)METHYL ESTER/CN
 E8 1 METHANESULFONIC ACID (1R,2R)-2-(4-(6-TRIFLUOROMETHYLBENZO(B)
 THIOPHEN-3-YL)PIPERAZIN-1-YLMETHYL)CYCLOPROPYLMETHYL ESTER/C
 N
 E9 1 METHANESULFONIC ACID (2-(2-AZIDOETHYLTHIO)ETHYL) ESTER/CN
 E10 1 METHANESULFONIC ACID (2-(PYRIDIN-2-YL)-3-(QUINOLIN-4-YL)-5,6

E11 1 -DIHYDRO-4H-PYRROLO(1,2-B)PYRAZOL-6-YL) METHYL ESTER/CN
 E11 1 METHANESULFONIC ACID (2S)-TERT-BUTOXYCARBONYLAMINO-(1S)-(2-(1,3)DIOXAN-2-YLETHYL)-3-(3-FLUOROPHENYL) PROPYL ESTER/CN
 E12 1 METHANESULFONIC ACID (3-(4-BROMO-3-FLUOROPHENYL)-4,5-DIHYDROISOXAZOL-5-YL) METHYL ESTER/CN

=> s e3
 L16 1 "METHANESULFONIC ACID"/CN

=> d l16

L16 ANSWER 1 OF 1 REGISTRY COPYRIGHT 2004 ACS on STN
 RN 75-75-2 REGISTRY
 CN Methanesulfonic acid (8CI, 9CI) (CA INDEX NAME)
 OTHER NAMES:
 CN MCAT 1201
 CN Methylsulfonic acid
 CN NSC 3718
 FS 3D CONCORD
 DR 125756-91-4, 98527-29-8, 115449-98-4, 62203-24-1, 87128-90-3, 44209-64-5,
 44209-72-5
 MF C H4 O3 S
 CI COM
 LC STN Files: AGRICOLA, ANABSTR, BEILSTEIN*, BIOBUSINESS, BIOSIS,
 BIOTECHNO, CA, CANCERLIT, CAOLD, CAPLUS, CASREACT, CBNB, CEN, CHEMCATS,
 CHEMINFORMRX, CHEMLIST, CIN, CSCHEM, DETHERM*, DIPPR*, EMBASE,
 ENCOMPLIT, ENCOMPLIT2, ENCOMPPAT, ENCOMPPAT2, GMELIN*, HODOC*, HSDB*,
 IFICDB, IFIPAT, IFIUDB, IPA, MEDLINE, MRCK*, MSDS-OHS, NIOSHTIC,
 PDLCOM*, PIRA, PROMT, RTECS*, SPECINFO, SYNTHLINE, TOXCENTER, ULIDAT,
 USPAT2, USPATFULL, VTB
 (*File contains numerically searchable property data)
 Other Sources: DSL**, EINECS**, TSCA**
 (**Enter CHEMLIST File for up-to-date regulatory information)



PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT

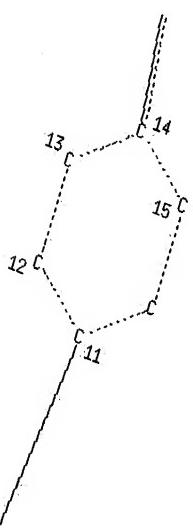
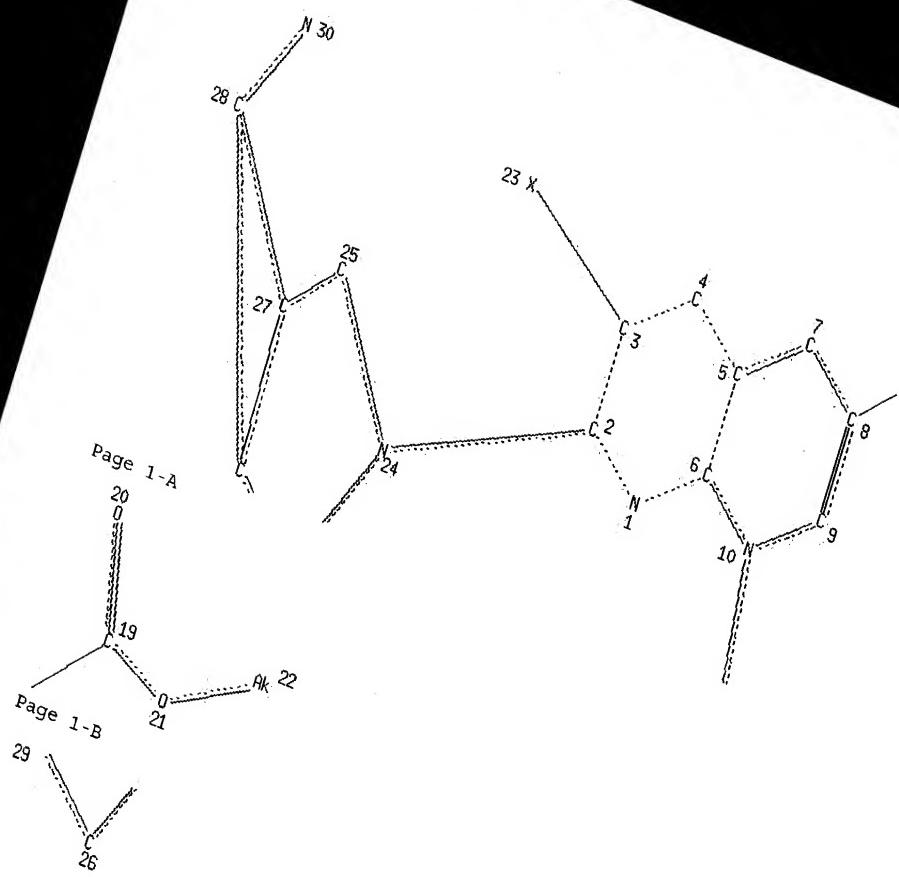
4363 REFERENCES IN FILE CA (1907 TO DATE)
 135 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA
 4372 REFERENCES IN FILE CAPLUS (1907 TO DATE)
 21 REFERENCES IN FILE CAOLD (PRIOR TO 1967)

=>
 L17 STRUCTURE UPLOADED

=>
 L18 STRUCTURE UPLOADED

=> d l18
 L18 HAS NO ANSWERS
 L18 STR

Page 23 of 79



Page 2-A

X 17
 16
 Page 2-B

18 X

Page 3-A

NODE ATTRIBUTES:

```

NSPEC IS R AT 1
NSPEC IS R AT 2
NSPEC IS R AT 3
NSPEC IS R AT 4
NSPEC IS R AT 5
NSPEC IS R AT 6
NSPEC IS R AT 7
NSPEC IS R AT 8
NSPEC IS R AT 9
NSPEC IS R AT 10
NSPEC IS R AT 11
NSPEC IS R AT 12
NSPEC IS R AT 13
NSPEC IS R AT 14
NSPEC IS R AT 15
NSPEC IS R AT 16
NSPEC IS C AT 17
NSPEC IS C AT 18
NSPEC IS C AT 19
NSPEC IS C AT 20
NSPEC IS C AT 21
NSPEC IS C AT 22
NSPEC IS C AT 23
NSPEC IS R AT 24
NSPEC IS R AT 25
NSPEC IS R AT 26
NSPEC IS R AT 27
NSPEC IS R AT 28
NSPEC IS R AT 29
NSPEC IS C AT 30
DEFAULT MLEVEL IS ATOM
MLEVEL IS CLASS AT 17 18 19 20 21 22 23 30
DEFAULT ECLEVEL IS LIMITED
  
```

GRAPH ATTRIBUTES:

```

RING(S) ARE ISOLATED OR EMBEDDED
NUMBER OF NODES IS 30
  
```

STEREO ATTRIBUTES: NONE

```

=> s l18/rct
QUALIFICATION NOT VALID FOR L18
Field code qualifications can only be applied to text
  
```

terms.

| | | | |
|--|--|------------|---------|
| => file hcaplus | | SINCE FILE | TOTAL |
| COST IN U.S. DOLLARS | | ENTRY | SESSION |
| FULL ESTIMATED COST | | 14.69 | 506.41 |
| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | | SINCE FILE | TOTAL |
| CA SUBSCRIBER PRICE | | ENTRY | SESSION |
| | | 0.00 | -1.39 |

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004
 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.
 PLEASE SEE "HELP USAGETERMS" FOR DETAILS.

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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s 118/rct
 SEARCH PROFILE NOT SUPPORTED FOR AUTOMATED SEARCH AND CROSSOVER
 The search profile contains L-numbers or saved item names that include chemical substance terms, chemical structures, or structure screen sets. If you are in a single file environment using the CA file (CA, HCA, ZCA, CAPLUS, HCAPLUS, ZCAPLUS), enter HELP FIRST at an arrow prompt (=>) for information about the REGISTRY automated search and crossover feature. REGISTRY supports the following search profiles:

Example 1:

```
=> ACT SCRSTR/Q
L3          STR
L4          SCR 2127
L5          QUE L3 NOT L4
```

These searches are supported:

```
S  L5/REG
S  SCRSTR/Q/REG
S  (L3 NOT L4)/REG
```

These searches are not supported:

```
S  L5
S  SCRSTR/Q
```

Example 2:

```
=> ACT SCRSTR2/Q
```

```

L6          STR
L7          SCR 2127
L8          QUE L6
L9          QUE L7
L10         QUE L8 NOT L9

```

This search is supported:

```
S (L6 NOT L7)/REG
```

These searches are not supported:

```

S L10
S L10/REG
S SCRSTR2/Q
S SCRSTR2/Q/REG
S L8 NOT L9
S (L8 NOT L9)/REG

```

=> d his

```
(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)
```

```
FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004
```

```

L1          STRUCTURE uploaded
L2          0 S L1
L3          9 S L1 FULL

```

```
FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
```

```
L4          8 S L3/PREP
```

```
FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
```

```

L5          STRUCTURE uploaded
L6          10 S L5
L7          147 S L5 FULL

```

```
FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004
```

```

L8          97 S L7/RCT
L9          2 S L8 AND L4

```

```
FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
```

```
L10         0 S L3 AND L7
```

```
FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004
```

```

L11         STRUCTURE uploaded
L12         1 S L11
L13         21 S L11 FULL

```

```
FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
```

```

L14         793 S L13
L15         27 S L13/PREP

```

```
FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004
```

```

E METHANESULFONIC ACID
E METHANESULFONIC ACID/CN
E METHANESULFONIC ACID/CN

```

```

L16         1 S E3
L17         STRUCTURE uploaded
L18         STRUCTURE uploaded

```

```
FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004
```

| | | | |
|--|--|------------------|---------------|
| => file reg | | SINCE FILE ENTRY | TOTAL SESSION |
| COST IN U.S. DOLLARS | | 2.36 | 508.77 |
| FULL ESTIMATED COST | | | |
| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | | SINCE FILE ENTRY | TOTAL SESSION |
| CA SUBSCRIBER PRICE | | 0.00 | -1.39 |

FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

=> s 117
 SAMPLE SEARCH INITIATED 12:33:58 FILE 'REGISTRY'
 SAMPLE SCREEN SEARCH COMPLETED - 15057 TO ITERATE

6.6% PROCESSED 1000 ITERATIONS 44 ANSWERS
 INCOMPLETE SEARCH (SYSTEM LIMIT EXCEEDED)
 SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
 BATCH **COMPLETE**
 PROJECTED ITERATIONS: 293795 TO 308485
 PROJECTED ANSWERS: 11706 TO 14794

L19 44 SEA SSS SAM L17

=> s 118 full
 THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
 FULL SEARCH INITIATED 12:34:04 FILE 'REGISTRY'
 FULL SCREEN SEARCH COMPLETED - 163 TO ITERATE

100.0% PROCESSED 163 ITERATIONS 17 ANSWERS
 SEARCH TIME: 00.00.01

L20 17 SEA SSS FUL L18

=> s 119 full
 THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS

DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:Y
 FULL SEARCH INITIATED 12:34:13 FILE 'REGISTRY'
 FULL SCREEN SEARCH COMPLETED - 301821 TO ITERATE

100.0% PROCESSED 301821 ITERATIONS 15041 ANSWERS
 SEARCH TIME: 00.00.04

L21 15041 SEA SSS FUL L17

```
=> file hcaplus
COST IN U.S. DOLLARS          SINCE FILE      TOTAL
                                ENTRY        SESSION
FULL ESTIMATED COST          310.42         819.19

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) SINCE FILE      TOTAL
                                                ENTRY        SESSION
CA SUBSCRIBER PRICE           0.00          -1.39
```

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.
 PLEASE SEE "HELP USAGETERMS" FOR DETAILS.
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

```
=> s l21/rct
    19281 L21
    2608101 RCT/RL
L22      2087 L21/RCT
          (L21 (L) RCT/RL)
```

=> d his

(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

FILE 'REGISTRY' ENTERED AT 12:11:42 ON 30 MAR 2004
 L1 STRUCTURE UPLOADED
 L2 0 S L1
 L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
 L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
L6 10 S L5
L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004
L8 97 S L7/RCT
L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004
L11 STRUCTURE UPLOADED
L12 1 S L11
L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004
L14 793 S L13
L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004
E METHANESULFONIC ACID
E METHANESULFONIC ACID/CN
E METHANESULFONIC ACID/CN
L16 1 S E3
L17 STRUCTURE UPLOADED
L18 STRUCTURE UPLOADED

FILE 'HCAPLUS' ENTERED AT 12:33:37 ON 30 MAR 2004

FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
L19 44 S L17
L20 17 S L18 FULL
L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
L22 2087 S L21/RCT

=> s 122 and 115
L23 5 L22 AND L15

=> d 123, ibib abs hitstr, 1-5

L23 ANSWER 1 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

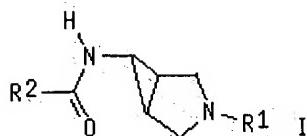
| | |
|-----------|-------------------|
| Full Text | Citing References |
|-----------|-------------------|

ACCESSION NUMBER: 2001:91540 HCAPLUS
DOCUMENT NUMBER: 134:147591
TITLE: Preparation of trovafloxacin
INVENTOR(S): Chiu, Charles K.; Wint, Lewin T.
PATENT ASSIGNEE(S): Pfizer Inc., USA
SOURCE: U.S., 7 pp.
CODEN: USXXAM
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------|-------|-------|-----------------|-------|
| ----- | ----- | ----- | ----- | ----- |

| | | | | |
|-------------------------------|----|----------|-----------------------|-------------|
| <u>US 6184380</u> | B1 | 20010206 | <u>US 1999-236737</u> | 19990125 |
| <u>US 2002095043</u> | A1 | 20020718 | <u>US 2002-87756</u> | 20020304 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>US 1998-71601P</u> | P 19980116 |
| | | | <u>US 1999-236737</u> | A3 19990125 |
| | | | <u>US 2000-718324</u> | A3 20001122 |

OTHER SOURCE(S) : CASREACT 134:147591; MARPAT 134:147591
GI



AB The title process comprises use of azabicyclohexanes I [R1 = (un)substituted CH₂Ph; R2 = CF₃, alkyl, (un)substituted Ph] and a 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid alkyl ester.

IT 323575-32-2P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
(prep. of trovafloxacin)

RN 323575-32-2 HCPLUS

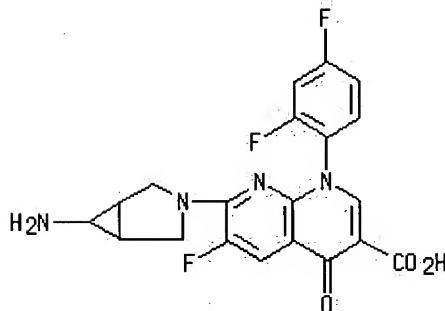
CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 308353-09-5

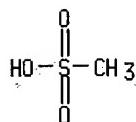
CMF C20 H15 F3 N4 O3

Double Patenting



CM 2

CRN 75-75-2
CMF C H4 O3 S



REFERENCE COUNT:

9

THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS

RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 2 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

| | |
|-----------|-------------------|
| Full Text | Citing References |
|-----------|-------------------|

ACCESSION NUMBER: 2000:307680 HCAPLUS
 DOCUMENT NUMBER: 133:222629
 TITLE: Synthesis of trovafloxacin using various
 $(1\alpha, 5\alpha, 6\alpha)$ -3-azabicyclo[3.1.0]hexane
 derivatives
 AUTHOR(S): Norris, Timothy; Braish, Tamim F.; Butters, Michael;
 DeVries, Keith M.; Hawkins, Joel M.; Massett, Stephen
 S.; Rose, Peter R.; Santafianos, Dinos; Sklavounos,
 Constantine
 CORPORATE SOURCE: Pfizer Central Research Laboratories, Groton, CT,
 06340, USA
 SOURCE: Perkin 1 (2000), (10), 1615-1622
 CODEN: PERKF9
 PUBLISHER: Royal Society of Chemistry
 DOCUMENT TYPE: Journal
 LANGUAGE: English
 OTHER SOURCE(S): CASREACT 133:222629
 GI

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB Trovafloxacin, a novel broad spectrum antibacterial, contains the unusual $(1\alpha, 5\alpha, 6\alpha)$ -3-azabicyclo[3.1.0]hexane ring system. The prototype of the industrial synthesis of this ring system and possible mechanistic pathways to exclusive formation of the exo or 6α -nitro deriv. I are described, which leads to the key 6α -nitro-3-azabicyclo[3.1.0]hexane intermediate [II; R1 = NO₂, R2 = Bn (III)]. The synthesis of II (R1 = NH₂, R2 = H) and useful protected exo 6 -amino derivs. II (R1 = BOCNH, PHCH:N; R2 = H) follows from III. These can be coupled with the 7-chloronaphthyridone to yield protected trovafloxacin compds. IV [R3 = BOCNH, NH₂, PHCH:N] in good yield. Removal of protecting groups from IV with methanesulfonic acid yields trovafloxacin mesylate from which the trovafloxacin zwitterion can be liberated with base treatment. The zwitterion can also be prep'd. directly from the tosylate salt of II (R1 = NH₂, R2 = H) and naphthyridone-2-carboxylic acid V.

IT 147059-75-4P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (stereoselective prepn of antibacterial agent trovafloxacin)

RN 147059-75-4 HCAPLUS

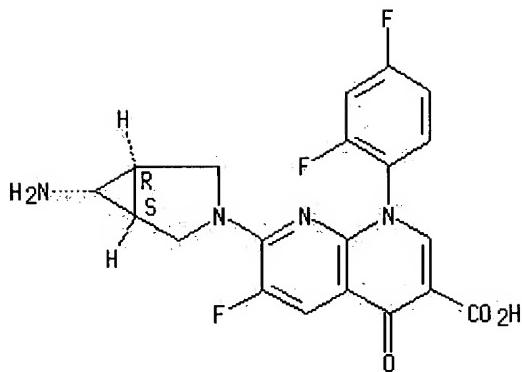
CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-,
 $(1\alpha, 5\alpha, 6\alpha)$ -, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

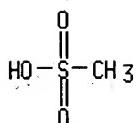
CRN 147059-72-1

CMF C20 H15 F3 N4 O3

Relative stereochemistry.



CM 2

CRN 75-75-2
CMF C H₄ O₃ S

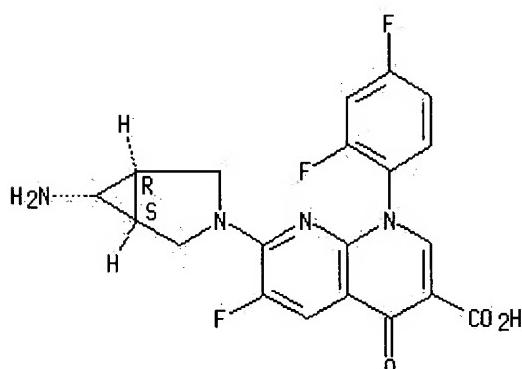
IT 147059-72-1P

RL: SPN (Synthetic preparation); PREP (Preparation)
(stereoselective prepn of antibacterial agent trovafloxacin)

RN 147059-72-1 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-,
(1α,5α,6α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.



REFERENCE COUNT: 13 THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 3 OF 5 HCPLUS COPYRIGHT 2004 ACS on STN

| | |
|-----------|---|
| Full Text | <input checked="" type="checkbox"/> Citing References |
|-----------|---|

ACCESSION NUMBER: 2000:84387 HCPLUS
 DOCUMENT NUMBER: 132:122609
 TITLE: Preparation of trovafloxacin and analogs
 INVENTOR(S): Norris, Timothy
 PATENT ASSIGNEE(S): Pfizer Products Inc., USA
 SOURCE: Eur. Pat. Appl., 16 pp.
 CODEN: EPXXDW

DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

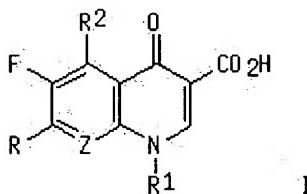
| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|------------------------|----------|
| <u>EP 976749</u> | A1 | 20000202 | <u>EP 1999-305577</u> | 19990714 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LT, LV, FI, RO | | | | |
| <u>US 6114531</u> | A | 20000905 | <u>US 1999-324385</u> | 19990602 |
| <u>JP 2000053646</u> | A2 | 20000222 | <u>JP 1999-210179</u> | 19990726 |
| <u>CA 2278845</u> | C | 20030708 | <u>CA 1999-2278845</u> | 19990726 |
| <u>AU 9941169</u> | A1 | 20000217 | <u>AU 1999-41169</u> | 19990727 |
| <u>KR 2000012002</u> | A | 20000225 | <u>KR 1999-30560</u> | 19990727 |
| <u>BR 9903003</u> | A | 20000321 | <u>BR 1999-3003</u> | 19990727 |
| <u>CN 1247865</u> | A | 20000322 | <u>CN 1999-119527</u> | 19990727 |
| <u>ZA 9904814</u> | A | 20010129 | <u>ZA 1999-4814</u> | 19990727 |
| <u>RU 2167867</u> | C2 | 20010527 | <u>RU 1999-116268</u> | 19990727 |
| <u>MX 9907034</u> | A | 20000228 | <u>MX 1999-7034</u> | 19990728 |

PRIORITY APPLN. INFO.:

US 1998-94440P P 19980728

OTHER SOURCE(S): CASREACT 132:122609; MARPAT 132:122609

GI



AB Title compds. [I; R = H₂N(CH₂)_nZ₁; R₁ = Et, CMe₃, cyclopropyl, etc.; R₂ = H, F, alkyl, alkoxy, etc.; Z = CH, CF, CR₃, N, etc.; R₁R₃ = atoms to complete a ring; Z₁ = 1-aza(bi)cycloalkylene; n = 0 or 1] were prep'd. by condensation of I (R = halo) with an acid salt of H₂N(CH₂)_nZ₁H.

IT 147059-72-1P, Trovafloxacin

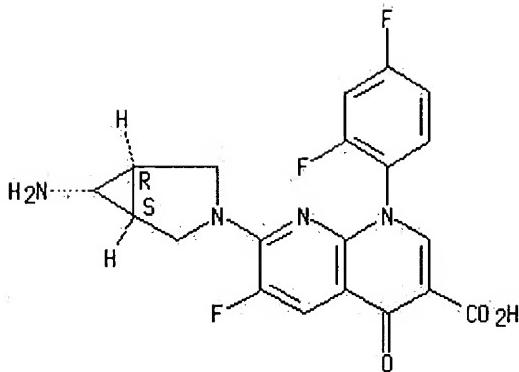
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(prep'n. of trovafloxacin and analogs)

RN 147059-72-1 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.

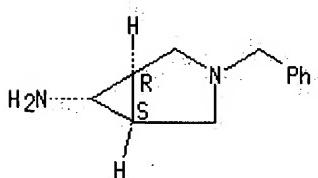
IT 256369-38-7RL: RCT (Reactant); RACT (Reactant or reagent)
(prepn. of trovafloxacin and analogs)RN 256369-38-7 HCAPLUSCN 3-Azabicyclo[3.1.0]hexan-6-amine, 3-(phenylmethyl)-,
(1 α ,5 α ,6 α)-, monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 151860-17-2

CMF C12 H16 N2

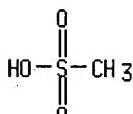
Relative stereochemistry.



CM 2

CRN 75-75-2

CMF C H4 O3 S



REFERENCE COUNT:

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THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 4 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

| | |
|-----------|-------------------|
| Full Text | Citing References |
|-----------|-------------------|

ACCESSION NUMBER:

1999:460272 HCAPLUS

DOCUMENT NUMBER:

131:116223

TITLE:

Process for preparing naphthyridones and intermediates

INVENTOR(S):

Chiu, Charles Kwok-Fung; Wint, Lewin Theophilus

PATENT ASSIGNEE(S):

Pfizer Products Inc., USA

SOURCE:

Eur. Pat. Appl., 16 pp.

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT: 2

PATENT INFORMATION:

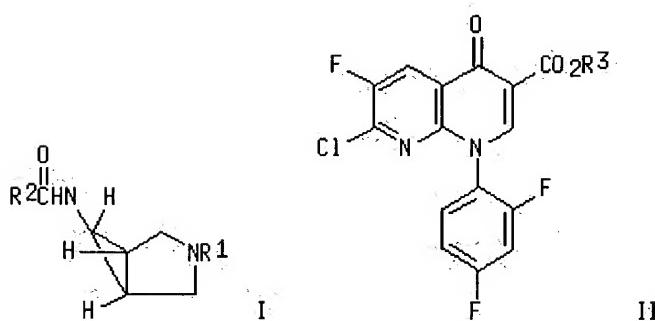
| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-------------------------|----------|
| <u>EP 930297</u> | A1 | 19990721 | <u>EP 1999-300183</u> | 19990112 |
| <u>EP 930297</u> | B1 | 20030423 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LT, LV, FI, RO | | | | |
| <u>AU 9897115</u> | A1 | 19990805 | <u>AU 1998-97115</u> | 19981215 |
| <u>JP 11255745</u> | A2 | 19990921 | <u>JP 1999-5494</u> | 19990112 |
| <u>SG 76584</u> | A1 | 20001121 | <u>SG 1999-46</u> | 19990112 |
| <u>EG 21514</u> | A | 20011128 | <u>EG 1999-34</u> | 19990112 |
| <u>TW 483890</u> | B | 20020421 | <u>TW 1999-88100415</u> | 19990112 |
| <u>AT 238281</u> | E | 20030515 | <u>AT 1999-300183</u> | 19990112 |
| <u>ES 2195513</u> | T3 | 20031201 | <u>ES 1999-300183</u> | 19990112 |
| <u>BR 9900066</u> | A | 20000509 | <u>BR 1999-66</u> | 19990114 |
| <u>CA 2258960</u> | C | 20020903 | <u>CA 1999-2258960</u> | 19990114 |
| <u>CA 2258960</u> | AA | 19990716 | | |
| <u>NO 9900185</u> | A | 19990719 | <u>NO 1999-185</u> | 19990115 |
| <u>CN 1228422</u> | A | 19990915 | <u>CN 1999-101086</u> | 19990115 |
| <u>NZ 333769</u> | A | 20000327 | <u>NZ 1999-333769</u> | 19990115 |
| <u>ZA 9900277</u> | A | 20000717 | <u>ZA 1999-277</u> | 19990115 |
| <u>BG 64094</u> | B1 | 20031231 | <u>BG 1999-103087</u> | 19990115 |

PRIORITY APPLN. INFO.:US 1998-71601P P 19980116

OTHER SOURCE(S):

CASREACT 131:116223; MARPAT 131:116223

GI



AB 6-Acetamido-3-benzylazabicyclo[3.1.0]hexanes [I; R1 = (un)substituted PhCH2; R2 = C1-6 alkyl, CF3, (un)substituted Ph] are prep'd. by redn. of the parent nitro derivs. with Fe powder in AcOH/Me2CHOH and N-acylation of the resulting amines. Debenzylation of I with H in AcOH in the presence of Pd catalyst, condensation of debenzylated intermediates with naphthyridine-3-carboxylate esters (II; R3 = C1-6 alkyl) and hydrolysis of the resulting intermediates (prepn. procedure claimed) with MeSO3H in aq. org. solvents gives trovafloxacin (III), an antibacterial active esp. against gram-pos. bacterial strains, as monomethanesulfonate salt. Thus, III·HO3SMe was prep'd. from I (R1 = PhCH2, R2 = Me) and II (R3 = Et) as described above.

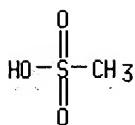
IT 75-75-2, Methanesulfonic acid

RL: RCT (Reactant); RACT (Reactant or reagent)

(hydrolysis of naphthyridonecarboxylate deriv.; process for prepg. naphthyridones and trovafloxacin intermediates)

RN 75-75-2 HCPLUS

CN Methanesulfonic acid (8CI, 9CI) (CA INDEX NAME)



IT 147059-75-4P

RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
 (process for prep. naphthyridones and trovafloxacin intermediates)

RN 147059-75-4 HCAPLUS

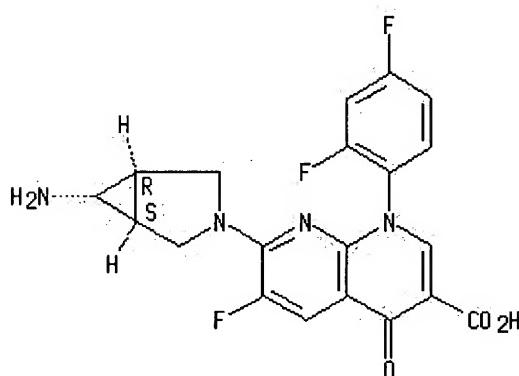
CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-,
 (1 α ,5 α ,6 α), monomethanesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 147059-72-1

CMF C20 H15 F3 N4 O3

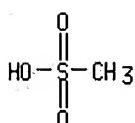
Relative stereochemistry.



CM 2

CRN 75-75-2

CMF C H4 O3 S



REFERENCE COUNT:

6

THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L23 ANSWER 5 OF 5 HCAPLUS COPYRIGHT 2004 ACS on STN

| | |
|-----------|-------------------|
| Full Text | Citing References |
|-----------|-------------------|

ACCESSION NUMBER:

1997:283734 HCAPLUS

DOCUMENT NUMBER:

126:264093

TITLE:

Preparation of crystalline forms of trovafloxacin zwitterion

INVENTOR(S) :

Allen, Douglas John Meldrum; Joseph, David Bruning; Norris, Timothy

PATENT ASSIGNEE(S) : Pfizer Inc., USA; Allen, Douglas John Meldrum; Joseph, David Bruning; Norris, Timothy
 SOURCE: PCT Int. Appl., 22 pp.
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|---|------|----------|-------------------------|------------|
| <u>WO 9707800</u> | A1 | 19970306 | <u>WO 1996-IB756</u> | 19960729 |
| W: AU, BG, BR, BY, CA, CN, CZ, HU, IL, IS, JP, KR, KZ, LK, LV, MX,
NO, NZ, PL, RO, RU, SG, SI, SK, TR, UA, US, UZ, VN | | | | |
| RW: AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT,
SE, BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG | | | | |
| <u>AU 9663676</u> | A1 | 19970319 | <u>AU 1996-63676</u> | 19960729 |
| <u>AU 704115</u> | B2 | 19990415 | | |
| <u>EP 850060</u> | A1 | 19980701 | <u>EP 1996-923020</u> | 19960729 |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, PT, IE,
SI, FI | | | | |
| <u>CN 1190889</u> | A | 19980819 | <u>CN 1996-195624</u> | 19960729 |
| <u>JP 10511692</u> | T2 | 19981110 | <u>JP 1996-503436</u> | 19960729 |
| <u>BR 9609998</u> | A | 19990706 | <u>BR 1996-9998</u> | 19960729 |
| <u>RU 2144921</u> | C1 | 20000127 | <u>RU 1998-103873</u> | 19960729 |
| <u>IL 122651</u> | A1 | 20000217 | <u>IL 1996-122651</u> | 19960729 |
| <u>JP 3188476</u> | B2 | 20010716 | <u>JP 1997-503436</u> | 19960729 |
| <u>CA 2229786</u> | C | 20020219 | <u>CA 1996-2229786</u> | 19960729 |
| <u>TW 386083</u> | B | 20000401 | <u>TW 1996-85109282</u> | 19960730 |
| <u>ZA 9607282</u> | A | 19980302 | <u>ZA 1996-7282</u> | 19960828 |
| <u>HR 960395</u> | B1 | 20011231 | <u>HR 1996-960395</u> | 19960829 |
| <u>US 6066647</u> | A | 20000523 | <u>US 1998-11725</u> | 19980129 |
| <u>NO 9800862</u> | A | 19980227 | <u>NO 1998-862</u> | 19980227 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>US 1995-2975P</u> | P 19950829 |
| | | | <u>WO 1996-IB756</u> | W 19960729 |

OTHER SOURCE(S) : MARPAT 126:264093

AB Title compds. characterized by x-ray spectra were prep'd.

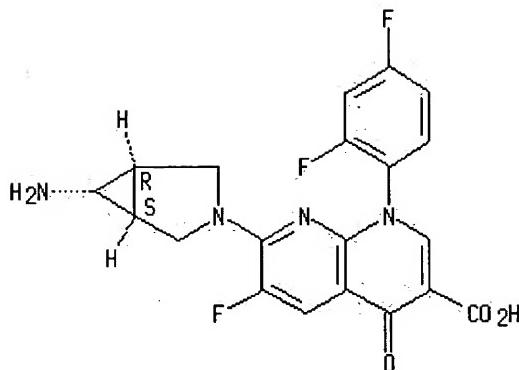
IT 147059-72-1P 188762-12-1P

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP
 (Preparation)
 (prepn. of cryst. forms of trovafloxacin zwitterion)

RN 147059-72-1 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-,
 (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

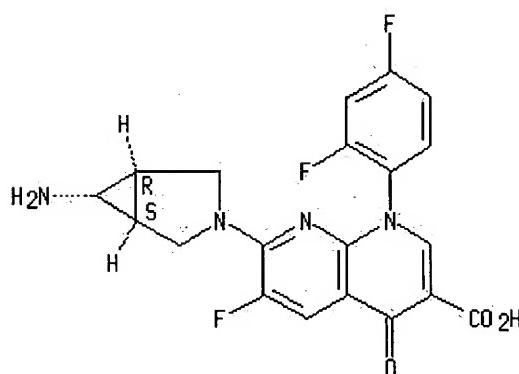
Relative stereochemistry.



RN 188762-12-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, pentahydrate, (1α,5α,6α)- (9CI) (CA INDEX NAME)

Relative stereochemistry.



5 H₂O

IT 147059-75-4, Trovafloxacin mesylate

RL: RCT (Reactant); RACT (Reactant or reagent)
(prepn. of cryst. forms of trovafloxacin zwitterion)

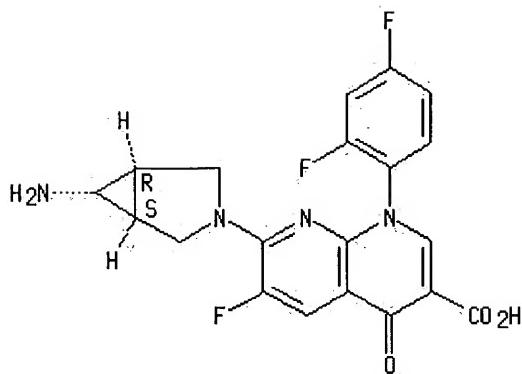
RN 147059-75-4 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, (1α,5α,6α)-, monomethanesulfonate (9CI) (CA INDEX NAME)

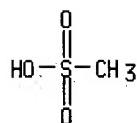
CM 1

CRN 147059-72-1
CMF C20 H15 F3 N4 O3

Relative stereochemistry.



CM 2

CRN 75-75-2
CMF C H4 O3 S

=> d his

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L1 STRUCTURE UPLOADED
L2 0 S L1
L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004

L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004

L5 STRUCTURE UPLOADED
L6 10 S L5
L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

L8 97 S L7/RCT
L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004

L10 0 S L3 AND L7

FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004

L11 STRUCTURE UPLOADED
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L13 21 S L11 FULL

FILE 'HCAPLUS' ENTERED AT 12:23:44 ON 30 MAR 2004

L14 793 S L13
L15 27 S L13/PREP

FILE 'REGISTRY' ENTERED AT 12:24:01 ON 30 MAR 2004

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 E METHANESULFONIC ACID/CN
 E METHANESULFONIC ACID/CN

L16 1 S E3
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FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004

L19 44 S L17
 L20 17 S L18 FULL
 L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004

L22 2087 S L21/RCT
 L23 5 S L22 AND L15

=> s 121 and 115
 19281 L21
 L24 15 L21 AND L15

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| COST IN U.S. DOLLARS | | ENTRY | SESSION |
| FULL ESTIMATED COST | | 30.86 | 850.05 |
| DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS) | | SINCE FILE | TOTAL |
| CA SUBSCRIBER PRICE | | ENTRY | SESSION |
| | | -3.47 | -4.86 |

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FILE COVERS 1907-1966
 FILE LAST UPDATED: 01 May 1997 (19970501/UP)

This file contains CAS Registry Numbers for easy and accurate substance identification. Title keywords, authors, patent assignees, and patent information, e.g., patent numbers, are now searchable from 1907-1966. TIFF images of CA abstracts printed between 1907-1966 are available in the PAGE display formats.

This file supports REGISTRY for direct browsing and searching of all substance data from the REGISTRY file. Enter HELP FIRST for more information.

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FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
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L7 147 S L5 FULL

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L8 97 S L7/RCT
L9 2 S L8 AND L4

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L10 0 S L3 AND L7

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L15 27 S L13/PREP

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E METHANESULFONIC ACID/CN
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L16 1 S E3
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L20 17 S L18 FULL
L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
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L23 5 S L22 AND L15
L24 15 S L21 AND L15

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end

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L9 2 S L8 AND L4

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FILE 'REGISTRY' ENTERED AT 12:20:07 ON 30 MAR 2004
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L18 STRUCTURE uploaded

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FILE 'REGISTRY' ENTERED AT 12:33:54 ON 30 MAR 2004
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L20 17 S L18 FULL
L21 15041 S L19 FULL

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L23 5 S L22 AND L15
L24 15 S L21 AND L15

FILE 'CAOLD' ENTERED AT 12:36:03 ON 30 MAR 2004

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Field code qualifications can only be applied to text terms.

=> s l21 and l15
QUALIFICATION NOT VALID FOR L13
Field code qualifications can only be applied to text terms.

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604 L21
L25 0 L13 AND L21

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| FULL ESTIMATED COST | 2.52 | 852.57 | |
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| CA SUBSCRIBER PRICE | 0.00 | -4.86 | |

FILE 'REGISTRY' ENTERED AT 12:39:23 ON 30 MAR 2004
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STRUCTURE FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5
 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:
<http://www.cas.org/ONLINE/DBSS/registryss.html>

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 L26 STRUCTURE uploaded

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 SAMPLE SCREEN SEARCH COMPLETED - 7 TO ITERATE

100.0% PROCESSED 7 ITERATIONS 0 ANSWERS
 SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
 BATCH **COMPLETE**
 PROJECTED ITERATIONS: 7 TO 298
 PROJECTED ANSWERS: 0 TO 0

L27 0 SEA SSS SAM L26

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 THE ESTIMATED SEARCH COST FOR FILE 'REGISTRY' IS 155.00 U.S. DOLLARS
 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
 FULL SEARCH INITIATED 12:39:58 FILE 'REGISTRY'
 FULL SCREEN SEARCH COMPLETED - 163 TO ITERATE

100.0% PROCESSED 163 ITERATIONS 17 ANSWERS
 SEARCH TIME: 00.00.01

L28 17 SEA SSS FUL L26

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| | ENTRY | SESSION |
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

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FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
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L5 STRUCTURE uploaded
L6 10 S L5
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FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004

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FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
 L10 0 S L3 AND L7

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 L24 15 S L21 AND L15

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L31 ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2004 ACS on STN

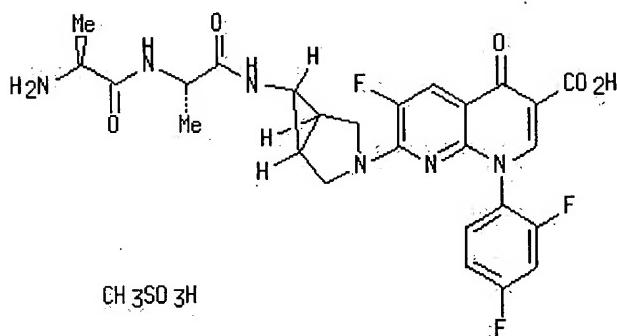
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| Full | Citing |
| Text | References |

ACCESSION NUMBER: 1999:113705 HCAPLUS
 DOCUMENT NUMBER: 130:168660
 TITLE: Purification of alatrofloxacin parenteral compositions
 and preparation of alatrofloxacin oligomer as
 antibacterial agent

INVENTOR(S) : Guinn, Robert Mark; Lambert, John Francis; Guhan,
 Subramanian Sam; Walinsky, Stanley Walter
 PATENT ASSIGNEE(S) : Pfizer Products Inc., USA
 SOURCE: PCT Int. Appl., 32 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

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| <u>WO 9906430</u> | A1 | 19990211 | <u>WO 1998-IB1122</u> | 19980723 |
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KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO,
NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA,
UG, US, UZ, VN, YU, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM | | | | |
| RW: GH, GM, KE, LS, MW, SD, SZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES,
FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI,
CM, GA, GN, GW, ML, MR, NE, SN, TD, TG | | | | |
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| <u>AU 734863</u> | B2 | 20010621 | | |
| <u>EP 1000086</u> | A1 | 20000517 | <u>EP 1998-932444</u> | 19980723 |
| <u>EP 1000086</u> | B1 | 20040218 | | |
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SI, LT, LV, FI, RO | | | | |
| <u>BR 9811580</u> | A | 20000822 | <u>BR 1998-11580</u> | 19980723 |
| <u>JP 2001512133</u> | T2 | 20010821 | <u>JP 2000-505185</u> | 19980723 |
| <u>JP 3463928</u> | B2 | 20031105 | | |
| <u>NZ 502249</u> | A | 20011130 | <u>NZ 1998-502249</u> | 19980723 |
| <u>CA 2296466</u> | C | 20030415 | <u>CA 1998-2296466</u> | 19980723 |
| <u>HR 980417</u> | B1 | 20021031 | <u>HR 1998-980417</u> | 19980728 |
| <u>AP 1031</u> | A | 20011221 | <u>AP 1998-1310</u> | 19980730 |
| W: BW, GM, KE, MW, UG, ZM, ZW | | | | |
| <u>ZA 9806874</u> | A | 20000131 | <u>ZA 1998-6874</u> | 19980731 |
| <u>US 6194429</u> | B1 | 20010227 | <u>US 1999-403886</u> | 19991027 |
| <u>NO 2000000485</u> | A | 20000327 | <u>NO 2000-485</u> | 20000131 |
| <u>MX 200001142</u> | A | 20001108 | <u>MX 2000-1142</u> | 20000201 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>US 1997-54246P</u> | P 19970801 |
| | | | <u>WO 1998-IB1122</u> | W 19980723 |

GI



AB The present invention relates to alatrofloxacin mesylate (I) substantially

free of less polar impurities, to parenteral compns. of alatrofloxacin mesylate, and to processes for purifying alatrofloxacin mesylate. Thus, treatment of 50 g alatrofloxacin mesylate contg. approx. 700 ppm of an oligomer impurity in addn. to other less polar impurities, was dissolved on 0.05% aq. MeSO₃H, and then Mitsubishi Diaion HP 20® **hydrophobic** resin (50 g) was added. After stirring the resin for 24 h in the dark, the slurry was filtered and the soln. analyzed by HPLC. The filtered soln. contained 19 ppm of the oligomer impurity with an 80% recovered yield of alatrofloxacin mesylate.

IT 220293-27-6P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP

(Preparation); RACT (Reactant or reagent)

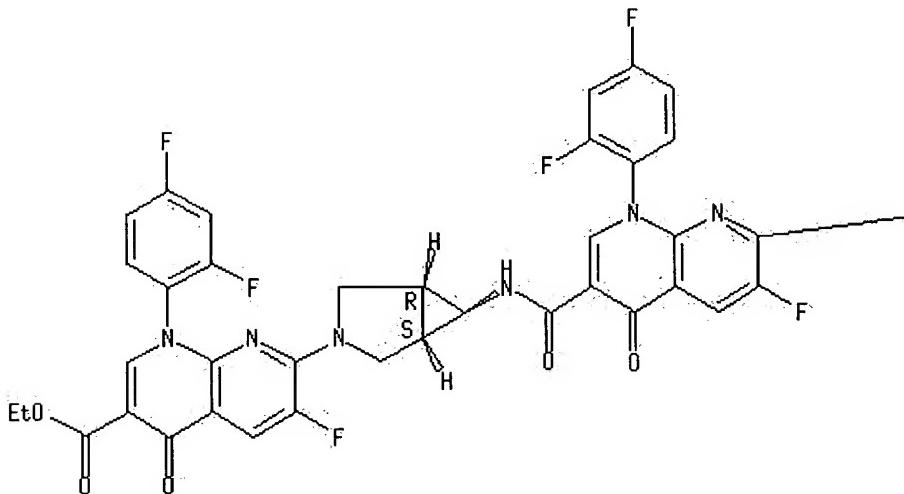
(purifn. of alatrofloxacin parenteral compns. and prepn. of alatrofloxacin oligomer as antibacterial agent)

RN 220293-27-6 HCPLUS

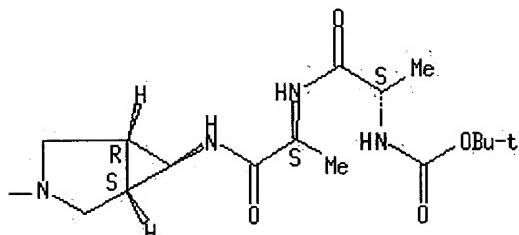
CN L-Alaninamide, N-[(1,1-dimethylethoxy)carbonyl]-L-alanyl-N-[(1α,5α,6α)-3-[8-(2,4-difluorophenyl)-6-[[[(1α,5α,6α)-3-[8-(2,4-difluorophenyl)-6-(ethoxycarbonyl)-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]amino]carbonyl]-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

PAGE 1-A



PAGE 1-B



REFERENCE COUNT:

4

THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

[Full Text](#) | [Citing References](#)

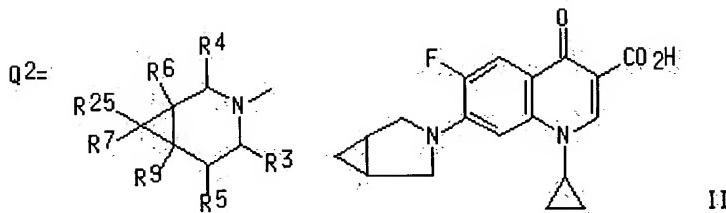
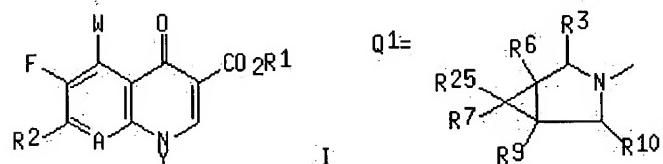
ACCESSION NUMBER: 1993:517227 HCAPLUS
DOCUMENT NUMBER: 119:117227
TITLE: Preparation of azabicycloalkylquinolones and -naphthyridinones as antibacterials
INVENTOR(S): Brighty, Katherine E.
PATENT ASSIGNEE(S): Pfizer Inc., USA
SOURCE: U.S., 42 pp. Cont.-in-part of U.S. Ser. No. 551,212,
abandoned.
CODEN: USXXAM
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------------------------|------|----------|-----------------------|----------|
| <u>US 5164402</u> | A | 19921117 | <u>US 1991-650835</u> | 19910204 |
| <u>US 5229396</u> | A | 19930720 | <u>US 1992-919477</u> | 19920724 |
| <u>US 5266569</u> | A | 19931130 | <u>US 1993-12202</u> | 19930202 |
| <u>US 5391763</u> | A | 19950221 | <u>US 1993-88999</u> | 19930826 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>US 1990-551212</u> | 19900711 |
| | | | <u>US 1991-650835</u> | 19910204 |
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| | | | <u>US 1993-12202</u> | 19930202 |

OTHER SOURCE(S) : MARPAT 119:117227

GI



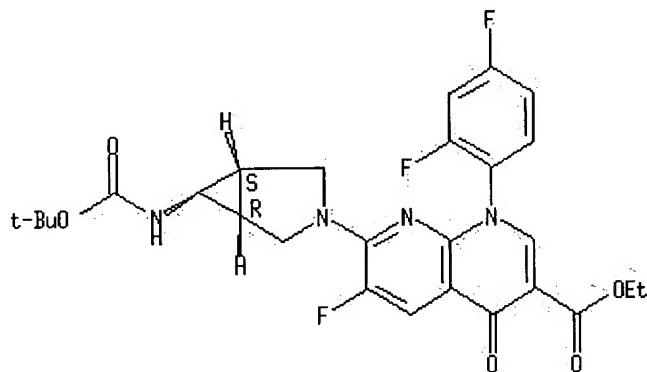
AB Title compds. [I; R₁ = H, alkyl, pharmaceutically acceptable cation; Y = Et, Me₃C, vinyl cyclopropyl, FCH₂CH₂, 4-FC₆H₄, 2,4-F₂C₆H₃4; W = F, Cl, Br, alkyl, alkoxy, (methyl)amino; A = CH, CCl, C(OMe), CMe, CCN, N; AY = atoms to form a (0-or double bond-contg.) (substituted) 5-6 membered ring; R₂ = Q₁, Q₂; R₃, R₄, R₅, R₆, R₇, R₉ = H, Me, CH₂NH₂, CH₂NHMe, CH₂NHET; R₅, R₆, R₁, R₉ may also = NH₂, NHMe, NHET; ≤ 3 of R₃, R₄, R₆, R₇, R₉, R₁₀, R₂₅ \neq H; if 3 of these \neq H, ≥ 1 of them = Me], were prep'd. as antibacterials (no data). Thus, 3-azabicyclo[3.1.0]hexane hydrochloride was heated with 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinolinecarboxylic acid and Et₃N in MgSO₄ to give title compd. II.

IT 134575-66-9P

RL: SPN (Synthetic preparation); PREP (Preparation)
(prepn. of, as intermediate for antibacterial)

RN 134575-66-9 HCAPLUS
 CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)-(9CI) (CA INDEX NAME)

Relative stereochemistry.



L31 ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Text Citing References

ACCESSION NUMBER: 1991:632216 HCAPLUS
 DOCUMENT NUMBER: 115:232216
 TITLE: Preparation of 7-(azabicycloalkyl)quinolone- and -naphthyridonecarboxylates as antibacterials
 INVENTOR(S): Brighty, Katherine Elizabeth
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: Eur. Pat. Appl., 73 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
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| EP 413455 | A2 | 19910220 | EP 1990-308331 | 19900730 |
| EP 413455 | A3 | 19911009 | | |
| EP 413455 | B1 | 19950621 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE | | | | |
| WO 9102526 | A1 | 19910307 | WO 1989-US3489 | 19890816 |
| W: FI, HU, NO, SU, US | | | | |
| HU 59919 | A2 | 19920728 | HU 1992-460 | 19890816 |
| HU 219403 | B | 20010428 | | |
| RU 2049777 | C1 | 19951210 | RU 1989-5011662 | 19890816 |
| ES 2074131 | T3 | 19950901 | ES 1990-308331 | 19900730 |
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| CA 2023217 | C | 19961210 | | |
| PL 166381 | B1 | 19950531 | PL 1990-286484 | 19900814 |
| AU 9061042 | A1 | 19910221 | AU 1990-61042 | 19900815 |
| AU 623801 | B2 | 19920521 | | |
| CN 1049501 | A | 19910227 | CN 1990-106794 | 19900815 |
| CN 1025192 | B | 19940629 | | |
| DD 298399 | A5 | 19920220 | DD 1990-343474 | 19900815 |
| ZA 9006450 | A | 19920325 | ZA 1990-6450 | 19900815 |

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| <u>JP 03086875</u> | A2 | 19910411 | <u>JP 1990-216461</u> | 19900816 |
| <u>JP 07002734</u> | B4 | 19950118 | | |
| <u>CZ 281127</u> | B6 | 19960612 | <u>CZ 1990-4027</u> | 19900816 |
| <u>NO 9200599</u> | A | 19920414 | <u>NO 1992-599</u> | 19920214 |
| <u>JP 07149758</u> | A2 | 19950613 | <u>JP 1994-157008</u> | 19940708 |
| <u>JP 08019099</u> | B4 | 19960228 | | |
| <u>FI 9604520</u> | A | 19961111 | <u>FI 1996-4520</u> | 19961111 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>WO 1989-US3489</u> | A 19890816 |
| | | | <u>FI 1992-632</u> | A 19920214 |

OTHER SOURCE(S) : MARPAT 115:232216

GI For diagram(s), see printed CA Issue.

AB Title compds. [I; R1 = H, alkyl, cation; Y = Et, Me3C, H2C:CH cyclopropyl, FCH2CH2, 4-FC6H4, 2,4-F2C6H3; W = H, F, Cl, Br, alkyl, alkoxy, amino, aminomethyl; A = CH, CF, CCl, COMe, CMe, CCN, N; AY = atoms to form a 5- or 6-membered ring, optionally contg. O or a double bond and optionally substituted by Me or :CH2; R2 = (Me-, H2NCH2-, MeNHCH2-, EtNHCH2-, etc. substituted) Q1, Q2], were prep'd. as antibacterials (no data). Thus, a mixt. of 3-azabicyclo[3.1.0]hexane hydrochloride, 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, Et3N, and Me2SO was heated 18 h to give title compd. II.

IT 134575-66-9P

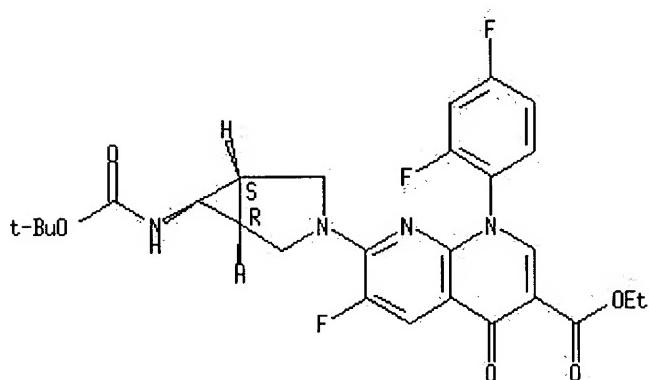
RL: SPN (Synthetic preparation); **PREP** (Preparation)

(prepn. of, as intermediate for (azabicycloalkyl)quinolone)

RN 134575-66-9 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 1-(2,4-difluorophenyl)-7-[6-[(1,1-dimethylethoxy)carbonyl]amino]-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester, (1 α ,5 α ,6 α)- (9CI) (CA INDEX NAME)

Relative stereochemistry



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COST IN U.S. DOLLARS

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ENTRY SESSION

FULL ESTIMATED COST

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DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

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CA SUBSCRIBER PRICE

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FILE COVERS 1907-1966
 FILE LAST UPDATED: 01 May 1997 (19970501/UP)

This file contains CAS Registry Numbers for easy and accurate substance identification. Title keywords, authors, patent assignees, and patent information, e.g., patent numbers, are now searchable from 1907-1966. TIFF images of CA abstracts printed between 1907-1966 are available in the PAGE display formats.

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| CA SUBSCRIBER PRICE | 0.00 | -6.94 | |

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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

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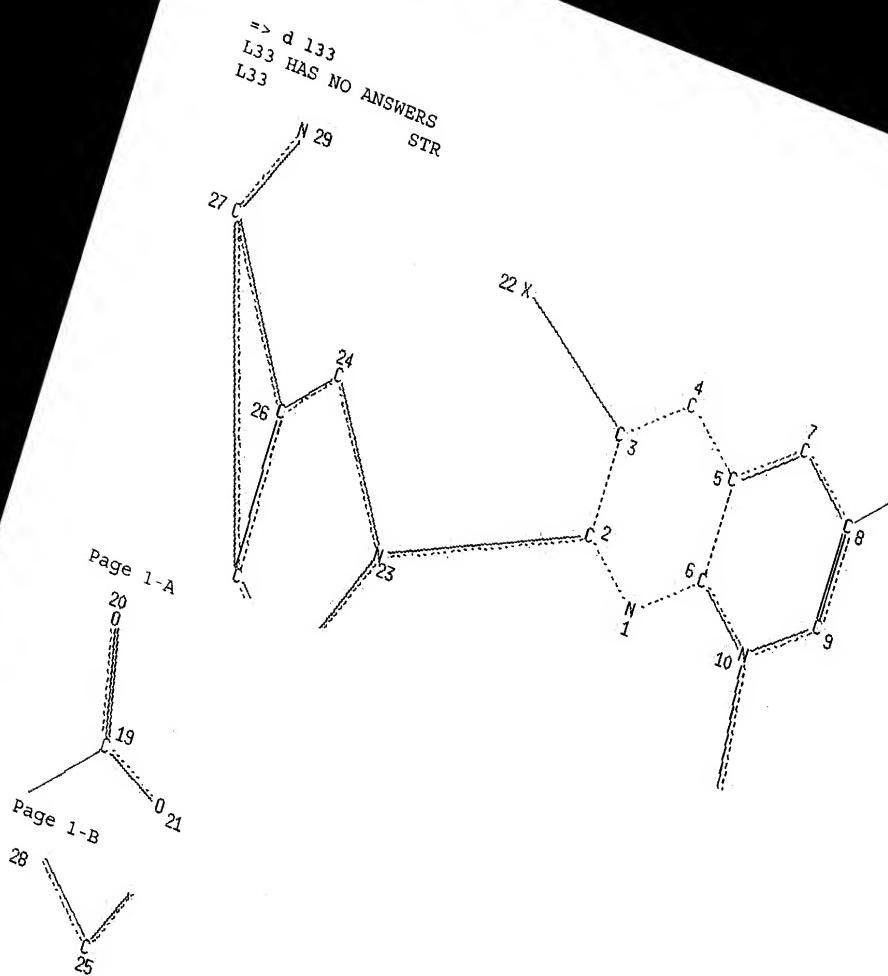
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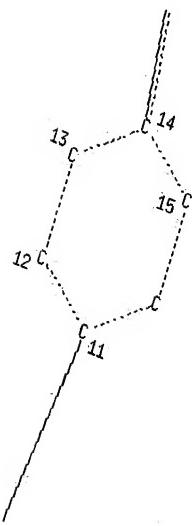
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<http://www.cas.org/ONLINE/DBSS/registryss.html>

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Page 2-B

18 X

Page 3-A

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GRAPH ATTRIBUTES:

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SAMPLE SCREEN SEARCH COMPLETED - 7 TO ITERATE

100.0% PROCESSED 7 ITERATIONS 3 ANSWERS
SEARCH TIME: 00.00.01

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| PROJECTED ANSWERS: | 3 TO | 163 |

L34 3 SEA SSS SAM L33

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FULL SCREEN SEARCH COMPLETED -      163 TO ITERATE
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100.0% PROCESSED 163 ITERATIONS 75 ANSWERS
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L35 75 SEA SSS FUL L33

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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

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L36 811 L35

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1208 CHIU, C?/AU
L37 2 L36 AND CHIU, C?/AU

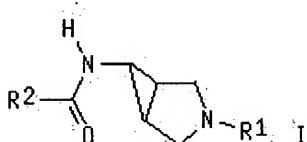
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L37 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Citing
 Text References

ACCESSION NUMBER: 2001:91540 HCAPLUS
 DOCUMENT NUMBER: 134:147591
 TITLE: Preparation of trovafloxacin
 INVENTOR(S): Chiu, Charles K.; Wint, Lewin T.
 PATENT ASSIGNEE(S): Pfizer Inc., USA
 SOURCE: U.S., 7 pp.
 CODEN: USXXAM
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------------------------|--|----------|-----------------|-------------|
| US 6184380 | B1 | 20010206 | US 1999-236737 | 19990125 |
| US 2002095043 | A1 | 20020718 | US 2002-87756 | 20020304 |
| <u>PRIORITY APPLN. INFO.:</u> | | | US 1998-71601P | P 19980116 |
| | | | US 1999-236737 | A3 19990125 |
| | | | US 2000-718324 | A3 20001122 |
| OTHER SOURCE(S): | CASREACT 134:147591; MARPAT 134:147591 | | | |
| GI | | | | |



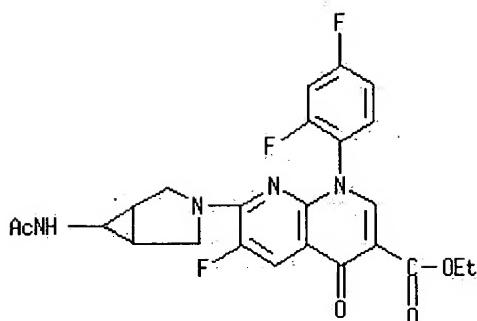
AB The title process comprises use of azabicyclohexanes I [R1 = (un)substituted CH₂Ph; R2 = CF₃, alkyl, (un)substituted Ph] and a 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid alkyl ester.

IT 323575-31-1P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (prepn. of trovafloxacin)

RN 323575-31-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L37 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2004 ACS on STN

Full Citing
 Text References

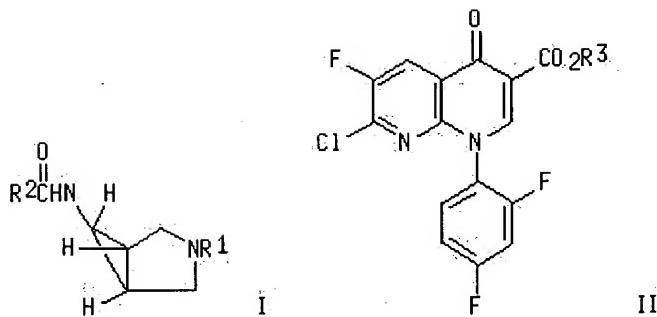
ACCESSION NUMBER: 1999:460272 HCAPLUS
 DOCUMENT NUMBER: 131:116223
 TITLE: Process for preparing naphthyridones and intermediates
 INVENTOR(S): Chiu, Charles Kwok-Fung; Wint, Lewin Theophilus
 PATENT ASSIGNEE(S): Pfizer Products Inc., USA
 SOURCE: Eur. Pat. Appl., 16 pp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-------------------------|----------|
| <u>EP 930297</u> | A1 | 19990721 | <u>EP 1999-300183</u> | 19990112 |
| <u>EP 930297</u> | B1 | 20030423 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LT, LV, FI, RO | | | | |
| <u>AU 9897115</u> | A1 | 19990805 | <u>AU 1998-97115</u> | 19981215 |
| <u>JP 11255745</u> | A2 | 19990921 | <u>JP 1999-5494</u> | 19990112 |
| <u>SG 76584</u> | A1 | 20001121 | <u>SG 1999-46</u> | 19990112 |
| <u>EG 21514</u> | A | 20011128 | <u>EG 1999-34</u> | 19990112 |
| <u>TW 483890</u> | B | 20020421 | <u>TW 1999-88100415</u> | 19990112 |
| <u>AT 238281</u> | E | 20030515 | <u>AT 1999-300183</u> | 19990112 |
| <u>ES 2195513</u> | T3 | 20031201 | <u>ES 1999-300183</u> | 19990112 |
| <u>BR 9900066</u> | A | 20000509 | <u>BR 1999-66</u> | 19990114 |
| <u>CA 2258960</u> | C | 20020903 | <u>CA 1999-2258960</u> | 19990114 |
| <u>CA 2258960</u> | AA | 19990716 | | |
| <u>NO 9900185</u> | A | 19990719 | <u>NO 1999-185</u> | 19990115 |
| <u>CN 1228422</u> | A | 19990915 | <u>CN 1999-101086</u> | 19990115 |
| <u>NZ 333769</u> | A | 20000327 | <u>NZ 1999-333769</u> | 19990115 |
| <u>ZA 9900277</u> | A | 20000717 | <u>ZA 1999-277</u> | 19990115 |
| <u>BG 64094</u> | B1 | 20031231 | <u>BG 1999-103087</u> | 19990115 |

PRIORITY APPLN. INFO.: US 1998-71601P P 19980116

OTHER SOURCE(S): CASREACT 131:116223; MARPAT 131:116223

GI



AB 6-Acetamido-3-benzylazabicyclo[3.1.0]hexanes [I; R1 = (un)substituted PhCH₂; R2 = C1-6 alkyl, CF₃, (un)substituted Ph] are prep'd. by redn. of the parent nitro derivs. with Fe powder in AcOH/Me₂CHOH and N-acylation of the resulting amines. Debenzylation of I with H in AcOH in the presence of Pd catalyst, condensation of debenzylated intermediates with naphthyridine-3-carboxylate esters (II; R3 = C1-6 alkyl) and hydrolysis of the resulting intermediates (prep. procedure claimed) with MeSO₃H in aq. org. solvents gives trovafloxacin (III), an antibacterial active esp. against gram-pos. bacterial strains, as monomethanesulfonate salt. Thus, III·HO₃SM_e was prep'd. from I (R1 = PhCH₂, R2 = Me) and II (R3 = Et) as described above.

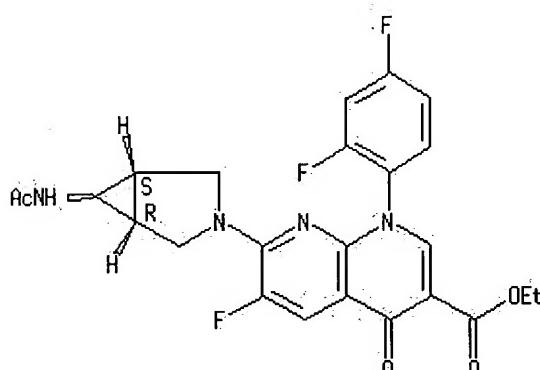
IT 232598-25-3P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
(prep. and hydrolysis with methanesulfonic acid; process for prep.
naphthyridones and trovafloxacin intermediates)

RN 232598-25-3 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[(1 α ,5 α ,6 α)-6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)

Relative stereochemistry.



REFERENCE COUNT:

6

THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> fil USPATFULL;s (US 1998-71601P) /pn,apps

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FULL ESTIMATED COST

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FILE 'USPATFULL' ENTERED AT 12:46:04 ON 30 MAR 2004
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FILE COVERS 1971 TO PATENT PUBLICATION DATE: 30 Mar 2004 (20040330/PD)
 FILE LAST UPDATED: 30 Mar 2004 (20040330/ED)
 HIGHEST GRANTED PATENT NUMBER: US6715148
 HIGHEST APPLICATION PUBLICATION NUMBER: US2004060089
 CA INDEXING IS CURRENT THROUGH 30 Mar 2004 (20040330/UPCA)
 ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 30 Mar 2004 (20040330/PD)
 REVISED CLASS FIELDS (/NCL) LAST RELOADED: Feb 2004
 USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Feb 2004

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 >>> classifications, or claims, that may potentially change from <<<
 >>> the earliest to the latest publication. <<<

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0 (US 1998-71601P) /PN
      (US98071601/PN)
0 US98-71601P/AP
2 US98-71601P/PRN
0 US98-71601P/RLN
2 (US 1998-71601P) /APPS
      (US98-71601P/AP, PRN, RLN)
L38     2 (US 1998-71601P) /PN, APPS

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L38 ANSWER 1 OF 2 USPATFULL on STN

| | |
|------|------------|
| Full | Citing |
| Text | References |

ACCESSION NUMBER: 2002:179251 USPATFULL
 TITLE: Process for preparing naphthyridones and intermediates
 INVENTOR(S): Chiu, Charles K., New York, NY, UNITED STATES
 Wint, Lewin T., New York, NY, UNITED STATES

| | NUMBER | KIND | DATE |
|---------------------|---------------|------|---------------|
| PATENT INFORMATION: | US 2002095043 | A1 | 20020718 |
| APPLICATION INFO.: | US 2002-87756 | A1 | 20020304 (10) |

RELATED APPLN. INFO.: Division of Ser. No. US 2000-718324, filed on 22 Nov 2000, PENDING Division of Ser. No. US 1999-236737, filed on 25 Jan 1999, GRANTED, Pat. No. US 6184380

| | NUMBER | DATE | --- |
|------------------------------|---|---------------|-----|
| <u>PRIORITY INFORMATION:</u> | <u>US 1998-71601P</u> | 19980116 (60) | --- |
| DOCUMENT TYPE: | Utility | | |
| FILE SEGMENT: | APPLICATION | | |
| LEGAL REPRESENTATIVE: | Paul H. Ginsburg, Pfizer Inc., 235 East 42nd Street, 20th Floor, New York, NY, 10017-5755 | | |
| NUMBER OF CLAIMS: | 12 | | |
| EXEMPLARY CLAIM: | 1 | | |
| ABSTRACT: | | | |

A process for preparing a naphthyridone carboxylic acid and its derivatives makes use of side chain intermediates of formulae I and IV herein.

[0001] This invention relates to a process for preparing the naphthyridone carboxylic acid, trovafloxacin and derivatives thereof, and intermediates of use therein.

[0002] Trovafloxacin has the formula ##STR1##

[0003] as disclosed in U.S. Pat. No. 5,164,402. The patent also discloses processes for making the compound by using an intermediate of the formula ##STR2##

[0004] wherein R' is a nitrogen protecting group, such as tertiary butyloxycarbonyl.

[0005] U.S. Pat. No. 5,475,116 discloses the preparation of other intermediates for use in preparing the naphthyridones of U.S. Pat. No. 5,164,402.

[0006] The present invention relates to a process for preparing a compound of the formula ##STR3##

[0007] wherein R¹ is benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and

[0008] R² is C_{1-C6} alky, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, which comprises

[0009] (a) reducing a compound of the formula ##STR4##

[0010] wherein R¹ is as defined above, in the presence of iron and a organic solvent under acidic conditions, and

[0011] (b) acylating the compound of formula III formed: ##STR5##

[0012] with an acylating agent of the formula R^{2C(O)X} wherein R² is as defined above, and X is a leaving group.

[0013] In a preferred embodiment of the invention, the compound of formula III formed in step (a) is not isolated before acylation step (b).

[0014] The invention is further related to a process for preparing a compound

of the formula ##STR6##

[0015] by debenzylating the compound of formula I wherein R¹ and R² are as defined above.

[0016] In a preferred embodiment, the debenzylation is carried out by reacting a compound of formula I with hydrogen and palladium catalyst in acetic acid and an organic solvent.

[0017] The invention also relates to reacting a compound of the formula IV with a compound of the formula ##STR7##

[0018] wherein R³ is C₁-C₆ alkyl, to form a compound of the formula ##STR8##

[0019] wherein R² is as defined above with reference to formula I.

[0020] The invention relates to hydrolyzing the compound of formula VI with methanesulfonic acid, water and an organic solvent to form the monomethanesulfonic acid salt of the compound of the formula VII, trovafloxacin.

[0021] The invention also relates to hydrolysis of the compound of formula VI with methanesulfonic acid and R^{3OH} wherein R³ is as defined above to form the monomethanesulfonic acid salt of the compound of the formula ##STR9##

[0022] The invention further relates to the intermediates of the formulae ##STR10##

[0023] wherein R² is C₁-C₆ alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C₁-C₆ alkyl, C₁-C₆ alkoxy, halo, nitro, amino or trifluoromethyl, and R³ is C₁-C₆ alkyl, and ##STR11##

[0024] wherein

[0025] R¹ is hydrogen (see formula IV) or benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C₁-C₆ alkyl, C₁-C₆ alkoxy, halo, nitro, amino or trifluoromethyl, and

[0026] R² is C₁-C₆ alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C₁-C₆ alkyl, C₁-C₆ alkoxy, halo, nitro, amino or trifluoromethyl.

[0027] The term "alkyl", as used herein, includes saturated monovalent hydrocarbon radicals having straight, branched or cyclic moieties, e.g. methyl, ethyl.

[0028] The term "alkoxy", as used herein, includes O-alkyl groups wherein "alkyl" is defined above.

[0029] The processes of the invention are depicted in the following reaction scheme. Unless indicated otherwise, R¹ R², R³ and X are as defined above. ##STR12##

[0030] The compound of formula III is prepared from the corresponding compound of formula II by reduction in the presence of iron and an organic solvent under

acidic conditions. The organic solvent is a C₁-C₆ alcohol, such as ethanol, or an ether such as tetrahydrofuran (THF), and preferably, an alcohol. The acidic conditions are obtained by use of a mineral acid, such as hydrochloric acid, or an organic acid, such as acetic acid (AcOH). Acetic acid is preferred since it generally results in increased yields.

[0031] The compound of formula III may then be isolated from the reaction mixture or may be reacted further in situ, without isolation from the reaction mixture. In either case, the further processing is by acylation with an acylating agent of the formula R^{2C}(O)X to form the compound of formula I. The leaving group X is conveniently a halogen, such as chloro, or the acetoxy group. If the compound of formula III is first isolated, then the acylation may be conducted under conventional acylating conditions, for instance, in the presence of an organic solvent of the type discussed above.

[0032] The compound of formula I is subjected to debenzylation to form the compound of formula IV. It is understood that in the context of the invention, debenzylation includes removal of R¹ wherein R¹ is benzyl or substituted benzyl. The reaction proceeds in accordance with conventional debenzylation of tertiary nitrogen, conveniently by use of hydrogen and palladium catalyst in acetic acid, and in an organic solvent. The organic solvent may be a C₁-C₆ alcoholic solvent, such as ethanol, ethyl acetate, THF or water, or a mixture thereof, such as ethanol and water.

[0033] The compound of formula VI is obtained by coupling the corresponding compound of formula IV with the bicyclic intermediate ester of formula V. This coupling reaction may be conducted with or without a solvent. The solvent, when used, must be inert under the reaction conditions. Suitable solvents are ethyl acetate, acetonitrile, tetrahydrofuran, ethanol, chloroform, dimethylsulfoxide, pyridine, and water, and mixtures thereof.

[0034] The reaction temperature usually ranges from about 20° C. to about 150° C.

[0035] The reaction may advantageously be carried out in the presence of an acid acceptor such as an inorganic or organic base, e.g. an alkali metal or alkaline earth metal carbonate or bicarbonate, or a tertiary amine, e.g. triethylamine, pyridine or picoline.

[0036] The mesylate salt of the compound of formula VII, trovafloxacin, is formed by hydrolysis of the compound of formula VI with methanesulfonic acid, water and an organic solvent. Examples of suitable organic solvents include a C₁-C₆ alcohol, acetone, dimethoxy ethane, glyme, THF, N-methyl-pyrrolidinone, and water, and mixtures thereof.

[0037] The mesylate salt of the compound of formula VIII is obtained by hydrolysis of the compound of formula VI with methanesulfonic acid and a C₁-C₆ alcohol of the formula R^{30H}, for example ethanol. The compound of formula VIII is an intermediate in the preparation of the mesylate salt of a prodrug of trovafloxacin wherein the amino group is substituted by an amino acid or a polypeptide, e.g. dipeptide, as disclosed in U.S. Pat. No. 5,164,402.

[0038] The compound of formula IX in the Reaction Scheme is the intermediate formed in the reaction from compound VI to VII.

[0039] The compound of formula VII and the mesylate salt thereof (the active compounds) are useful in the treatment of bacterial infections of broad spectrum, particularly the treatment of gram-positive bacterial strains.

[0040] The active compounds may be administered alone, but will generally be administered in admixture with a pharmaceutical carrier selected with regard to the intended route of administration and standard pharmaceutical practice. For example, they can be administered orally or in the form of tablets containing such excipients as starch or lactose, or in capsules either alone or in admixture with excipients, or in the form of elixirs or suspensions containing flavoring or coloring agents. In the case of animals, they are advantageously contained in an animal feed or drinking water in a concentration of 5-5000 ppm, preferably 25-500 ppm. They can be injected parenterally, for example, intramuscularly, intravenously or subcutaneously. For parenteral administration, they are best used in the form of a sterile aqueous solution which can contain other solutes, for example, enough salt or glucose to make the solution isotonic. In the case of animals, compounds can be administered intramuscularly or subcutaneously at dosage levels of about 0.1-50 mg/kg/day, advantageously 0.2-10 mg/kg/day given in a single daily dose or up to 3 divided doses.

[0041] The invention also provides pharmaceutical compositions comprising an antibacterially effective amount of a compound of the formula (I) together with a pharmaceutically acceptable diluent or carrier.

[0042] The compounds of the invention can be administered to humans for the treatment of bacterial diseases by either the oral or parenteral routes, and may be administered orally at dosage levels of about 0.1 to 500 mg/kg/day, advantageously 0.5-50 mg/kg/day given in a single dose or up to 3 divided doses. For intramuscular or intravenous administration, dosage levels are about 0.1-200 mg/kg/day, advantageously 0.5-50 mg/kg/day. While intramuscular administration may be a single dose or up to 3 divided doses, intravenous administration can include a continuous drip. Variations will necessarily occur depending on the weight and condition of the subject being treated and the particular route of administration chosen as will be known to those skilled in the art

[0043] The following Examples illustrate the invention. The abbreviations used mean the following: GC=gas chromatography; MS=mass spectrometry; TLC=thin layer chromatography, HPLC=high performance liquid chromatography; LCMS=liquid chromatography mass spectrometry; and NMR=nuclear magnetic resonance.

EXAMPLE 1

(1 α , 5 α , 6 α)-6-Acetamido-3-benzyl-3-azabicyclo[3.1.0]hexane

[0044] A 3-necked round bottom flask, equipped with a thermometer, a overhead stirrer and a condenser with nitrogen purge, was charged with 768 g of nitrocyclopropane, 5.75 L of isopropanol (7.5 volumes), 1.79 L of acetic acid (9.1 equivalents) and 1153 g of iron powder (6 equivalents). The reaction mixture was heated at 50° C. until the reaction was completed by GC/MS analysis (about 6 hours). 448 mL of acetic anhydride (1.4 equivalents) was added and stirred at 50° C. for 15 minutes before cooling. The reaction mixture was diluted with 8 L isopropanol (10.5 volumes) and stirred for 30 minutes. The residual iron was filtered off and the cake washed with 11.25 L of isopropanol (15 volumes). The isopropanol solution was concentrated in vacuo to an oil, 18 L of dichloroethane (24 volumes) was added before bringing the pH to 12 with 8.8 L of 5% sodium hydroxide solution (about 12 volumes). The layers were separated and the separated organic layer was dried by magnesium sulfate. The resulting dark amber oil was treated with 7.5 L of hexanes (10 volumes) and granulated at 25° C. before collecting the product as a white solid. Drying at 50° C. under vacuum gave 610 g of the title compound (77% yield). Analysis was done by GC/MS, NMR and TLC.

EXAMPLE 2

(1α , 5α , 6α)-6-Acetamido-3-azabicyclo[3.1.0]hexane

[0045] A Parr Bottle was charged with 150 g of the compound of Example 1, 112 mL of acetic acid (3 equivalents), 1.5 L of methanol (10 volumes) and 15 g of (10% by wt. 50% wet) Pd/C catalyst (0.1 equivalent). The bottle was purged with nitrogen and then brought to 50 psi pressure with hydrogen. The mixture was shaken for 48 hours and recharged with catalyst as necessary during the debenzylation reaction. After TLC indicated that the reaction was complete, the catalyst was filtered off, and the filtrate was concentrated in vacuo to an oil. 3 L of ethyl acetate (20 volumes) was added to the oil, and granulated for an hour. The solid was collected by filtration and dried under vacuum at 50° C. to provide 107 g of the title compound (82% yield) as the acetic acid salt

EXAMPLE 3

(1α , 5α , 6α)-7-(6-acetamido-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic Acid, Ethyl Ester

[0046] A reaction flask was charged with 241.9 g of 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid ethyl ester, 151.6 g of the acetic acid salt of the compound of Example 2 (1.2 equivalents), 2661 mL of ethyl acetate (11 volumes) and 220 mL of triethylamine (2.5 equivalents). The mixture was heated at refluxing temperature under nitrogen for 6 hours monitored by HPLC or LCMS. After the reaction was completed, the reaction mixture was cooled to ambient temperature. Water (11 volumes) was added and the biphasic mixture was stirred for 17 hours. The white solid was collected by filtration, washed with 2661 mL of water (12 volumes) and oven dried at 50° C. to provide 292 g of the title compound (95% yield).

EXAMPLE 4

[0047] In a reaction flask, 220 g of the compound of Example 3, 1.76 L of n-butanol (8 volumes), 1.54 L of water (7 volumes) and 141 mL of 70% methanesulfonic acid (3.0 equivalents) were mixed. The mixture was heated at reflux for 21 hours, and the reaction was monitored by HPLC or LCMS. After complete reaction, the mixture was cooled to 50° C. and filtered to make it speck-free. The filtrate was cooled to 0-5° C. and granulated for 2 hours. The solid was collected by filtration, washed with 220 mL of water (1 volume) and 660 mL n-butanol (3 volumes). The wet cake was mixed with 660 mL of n-butanol (3 volumes), seeded with 0.1 gm of the desired polymorph and heated to 95-100° C. After complete polymorph conversion, in approximately 2 hours, the mixture was cooled to ambient temperature. The solid was filtered, washed with 100 mL of n-butanol (0.5 volumes) and dried in a nitrogen atmosphere to provide 200 g of (1α , 5α , 6α)-7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid, monomethanesulfonate (87% yield).

EXAMPLE 5

[0048] 0.8 mL of methanesulfonic acid (2.7 equivalents) was added dropwise to a solution of 2.2 g of the compound of Example 3 in 10 mL of ethanol (4.5 volumes). The resulting reaction mixture was heated at refluxing temperature for 40 hours, monitored by GCMS. After the reaction was completed, it was diluted with ethyl acetate (20 mL) and washed with (3x 10 ml) 1M sodium

hydroxide solution. The organic layer was separated, dried over anhydrous magnesium sulphate and filtered. The filtrate was concentrated in vacuo to provide 1.37 g of (1α , 5α , 6α)-7-(6-amino-3-azabicyclo[3.1.0]hex-3-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid ethyl ester, monomethanesulfonate (96% yield).

What is claimed is:

1. A process for preparing a compound of the formula ##STR13## wherein R¹ is benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C₁-C₆ alkyl, C₁-C₆ alkoxy, halo, nitro, amino or trifluoromethyl, and R² is C₁-C₆ alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C₁-C₆ alkyl, C₁-C₆ alkoxy, halo, nitro, amino or trifluoromethyl, which comprises
 - (a) reducing a compound of the formula ##STR14## wherein R¹ is as defined above, in the presence of iron and a organic solvent under acidic conditions, and (b) acylating the compound of formula III formed: ##STR15## with an acylating agent of the formula R^{2C}(O)X wherein R² is as defined above, and X is a leaving group.
2. A process according to claim 1 wherein the compound of the formula III formed in step (a) is not isolated before acylation step (b).
3. A process according to claim 1 or 2 wherein the compound of formula I wherein R¹ is as defined in claim 1, is subjected to debenzylation to form the compound of the formula ##STR16##
4. A process according to claim 3 wherein the debenzylation is by reaction with hydrogen and palladium catalyst in acetic acid and an organic solvent.
5. A process according to claim 3 or 4 further comprising reacting the compound of formula IV with a compound of the formula ##STR17## wherein R³ is C₁-C₆ alkyl, to form a compound of the formula ##STR18## wherein R² is as defined in claim 1
6. A process according to claim 5 further comprising hydrolysis of the compound of formula VI with methanesulfonic acid, water and an organic solvent to form the monomethanesulfonic acid salt of the compound of the formula ##STR19##
7. A process according to claim 5 or 6 further comprising hydrolysis of the compound of formula VI with methanesulfonic acid and R^{3OH} wherein R³ is as defined in claim 5 to form the monomethanesulfonic acid salt of the compound of the formula ##STR20##
8. A process for the preparation of a compound of the formula ##STR21## wherein R² is R² is C₁-C₆ alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C₁-C₆ alkyl, C₁-C₆ alkoxy, halo, nitro, amino or trifluoromethyl, and R³ is C₁-C₆ alkyl, which comprises reacting a compound of the formula ##STR22## with a compound of the formula ##STR23##
9. A process according to claim 8, further comprising hydrolysis of the compound of formula VI with methanesulfonic acid, water and an organic solvent to form the monomethanesulfonic acid salt of the compound of the formula ##STR24##
10. A process according to claim 8, further comprising hydrolysis of the

compound of formula VI with methanesulfonic acid and R^{3OH} wherein R³ is as defined in claim 5 to form the monomethanesulfonic acid salt of the compound of the formula ##STR25##

11. A compound of the formula ##STR26## wherein R² is C_{1-C6} alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and R³ is C_{1-C6} alkyl.

12. A compound of the formula ##STR27## wherein R¹ is hydrogen or benzyl, wherein the phenyl of the benzyl may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl, and R² is C_{1-C6} alkyl, trifluoromethyl, or phenyl which may be substituted by one or more of C_{1-C6} alkyl, C_{1-C6} alkoxy, halo, nitro, amino or trifluoromethyl.

ISSUE U.S. PATENT CLASSIF.:

MAIN: 548/452.000

CURRENT U.S. PATENT CLASSIF.:

MAIN: 548/452.000

INT. PATENT CLASSIF.: [7]

MAIN: C07D209-02

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

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| FULL ESTIMATED COST | 5.45 | 1210.42 | |
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| CA SUBSCRIBER PRICE | 0.00 | -8.33 | |

FILE 'REGISTRY' ENTERED AT 12:46:27 ON 30 MAR 2004

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DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

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<http://www.cas.org/ONLINE/DBSS/registryss.html>

=> file hcaplus

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| CA SUBSCRIBER PRICE | 0.00 | -8.33 |

FILE 'HCAPLUS' ENTERED AT 12:46:53 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

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(FILE 'HOME' ENTERED AT 12:11:35 ON 30 MAR 2004)

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 L3 9 S L1 FULL

FILE 'HCAPLUS' ENTERED AT 12:16:04 ON 30 MAR 2004
 L4 8 S L3/PREP

FILE 'REGISTRY' ENTERED AT 12:16:10 ON 30 MAR 2004
 L5 STRUCTURE uploaded
 L6 10 S L5
 L7 147 S L5 FULL

FILE 'HCAPLUS' ENTERED AT 12:18:25 ON 30 MAR 2004
 L8 97 S L7/RCT
 L9 2 S L8 AND L4

FILE 'CAOLD' ENTERED AT 12:19:48 ON 30 MAR 2004
 L10 0 S L3 AND L7

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L15 27 S L13/PREP

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L16 1 S E3
L17 STRUCTURE UPLOADED
L18 STRUCTURE UPLOADED

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L20 17 S L18 FULL
L21 15041 S L19 FULL

FILE 'HCAPLUS' ENTERED AT 12:34:20 ON 30 MAR 2004
L22 2087 S L21/RCT
L23 5 S L22 AND L15
L24 15 S L21 AND L15

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L25 0 S L13 AND L21

FILE 'REGISTRY' ENTERED AT 12:39:23 ON 30 MAR 2004
L26 STRUCTURE UPLOADED
L27 0 S L26
L28 17 S L26 FULL

FILE 'HCAPLUS' ENTERED AT 12:40:02 ON 30 MAR 2004
L29 11 S L28/PREP
L30 5 S L29 AND HYDRO?
L31 3 S L30 NOT L23

FILE 'CAOLD' ENTERED AT 12:41:13 ON 30 MAR 2004
L32 0 S L28

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L33 STRUCTURE UPLOADED
L34 3 S L33
L35 75 S L33 FULL

FILE 'HCAPLUS' ENTERED AT 12:43:07 ON 30 MAR 2004
L36 811 S L35
L37 2 S L36 AND CHIU, C?/AU

FILE 'USPATFULL' ENTERED AT 12:46:04 ON 30 MAR 2004
L38 2 S (US 1998-71601P)/PN, APPS

FILE 'REGISTRY' ENTERED AT 12:46:27 ON 30 MAR 2004

FILE 'HCAPLUS' ENTERED AT 12:46:53 ON 30 MAR 2004

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13 WINT, L?/AU
L39 2 L36 AND WINT, L?/AU

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          (US98-71601P/AP, PRN)
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| CA SUBSCRIBER PRICE | 0.00 | -8.33 |

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 DICTIONARY FILE UPDATES: 29 MAR 2004 HIGHEST RN 668968-88-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

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<http://www.cas.org/ONLINE/DBSS/registryss.html>

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=> d 141
L41 HAS NO ANSWERS
L41      STR
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SAMPLE SCREEN SEARCH COMPLETED -      2 TO ITERATE
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100.0% PROCESSED 2 ITERATIONS 0 ANSWERS
 SEARCH TIME: 00.00.01

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|------------------------|--------|---------------|
| FULL FILE PROJECTIONS: | ONLINE | ***COMPLETE** |
| | BATCH | ***COMPLETE** |
| PROJECTED ITERATIONS: | 2 TO | 124 |
| PROJECTED ANSWERS: | 0 TO | 0 |

L42 0 SEA SSS SAM L41

=> s 141 full
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 DO YOU WANT TO CONTINUE WITH THIS REQUEST? (Y)/N or END:y
 FULL SEARCH INITIATED 12:49:24 FILE 'REGISTRY'
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100.0% PROCESSED 37 ITERATIONS 5 ANSWERS
 SEARCH TIME: 00.00.01

L43 5 SEA SSS FUL L41

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| CA SUBSCRIBER PRICE | 0.00 | -8.33 | |

FILE 'HCPLUS' ENTERED AT 12:49:29 ON 30 MAR 2004
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FILE COVERS 1907 - 30 Mar 2004 VOL 140 ISS 14
 FILE LAST UPDATED: 29 Mar 2004 (20040329/ED)

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L44 ANSWER 1 OF 4 HCPLUS COPYRIGHT 2004 ACS on STN

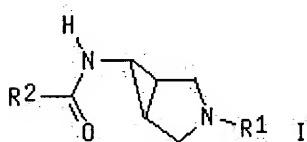
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| Full Text | Citing References |
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|---------------------|----------------------------------|
| ACCESSION NUMBER: | 2001:91540 HCPLUS |
| DOCUMENT NUMBER: | 134:147591 |
| TITLE: | Preparation of trovafloxacin |
| INVENTOR(S): | Chiu, Charles K.; Wint, Lewin T. |
| PATENT ASSIGNEE(S): | Pfizer Inc., USA |
| SOURCE: | U.S., 7 pp. |
| | CODEN: USXXAM |

DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|-------------------------------|------|----------|-----------------------|-------------|
| <u>US 6184380</u> | B1 | 20010206 | <u>US 1999-236737</u> | 19990125 |
| <u>US 2002095043</u> | A1 | 20020718 | <u>US 2002-87756</u> | 20020304 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>US 1998-71601P</u> | P 19980116 |
| | | | <u>US 1999-236737</u> | A3 19990125 |
| | | | <u>US 2000-718324</u> | A3 20001122 |

OTHER SOURCE(S): CASREACT 134:147591; MARPAT 134:147591
 GI



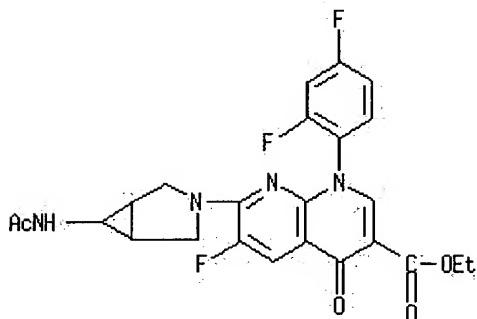
AB The title process comprises use of azabicyclohexanes I [R1 = (un)substituted CH₂Ph; R2 = CF₃, alkyl, (un)substituted Ph] and a 7-chloro-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid alkyl ester.

IT 323575-31-1P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (prepn. of trovafloxacin)

RN 323575-31-1 HCAPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)



REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L44 ANSWER 2 OF 4 HCAPLUS COPYRIGHT 2004 ACS on STN

| | |
|-----------|-------------------|
| Full Text | Citing References |
|-----------|-------------------|

ACCESSION NUMBER: 1999:460272 HCAPLUS
 DOCUMENT NUMBER: 131:116223
 TITLE: Process for preparing naphthyridones and intermediates
 INVENTOR(S): Chiu, Charles Kwok-Fung; Wint, Lewin Theophilus
 PATENT ASSIGNEE(S): Pfizer Products Inc., USA
 SOURCE: Eur. Pat. Appl., 16 pp.
 CODEN: EPXXDW

DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-------------------------|----------|
| <u>EP 930297</u> | A1 | 19990721 | <u>EP 1999-300183</u> | 19990112 |
| <u>EP 930297</u> | B1 | 20030423 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
IE, SI, LT, LV, FI, RO | | | | |
| <u>AU 9897115</u> | A1 | 19990805 | <u>AU 1998-97115</u> | 19981215 |
| <u>JP 11255745</u> | A2 | 19990921 | <u>JP 1999-5494</u> | 19990112 |
| <u>SG 76584</u> | A1 | 20001121 | <u>SG 1999-46</u> | 19990112 |
| <u>EG 21514</u> | A | 20011128 | <u>EG 1999-34</u> | 19990112 |
| <u>TW 483890</u> | B | 20020421 | <u>TW 1999-88100415</u> | 19990112 |
| <u>AT 238281</u> | E | 20030515 | <u>AT 1999-300183</u> | 19990112 |
| <u>ES 2195513</u> | T3 | 20031201 | <u>ES 1999-300183</u> | 19990112 |
| <u>BR 9900066</u> | A | 20000509 | <u>BR 1999-66</u> | 19990114 |
| <u>CA 2258960</u> | C | 20020903 | <u>CA 1999-2258960</u> | 19990114 |
| <u>CA 2258960</u> | AA | 19990716 | | |
| <u>NO 9900185</u> | A | 19990719 | <u>NO 1999-185</u> | 19990115 |
| <u>CN 1228422</u> | A | 19990915 | <u>CN 1999-101086</u> | 19990115 |
| <u>NZ 333769</u> | A | 20000327 | <u>NZ 1999-333769</u> | 19990115 |
| <u>ZA 9900277</u> | A | 20000717 | <u>ZA 1999-277</u> | 19990115 |
| <u>BG 64094</u> | B1 | 20031231 | <u>BG 1999-103087</u> | 19990115 |

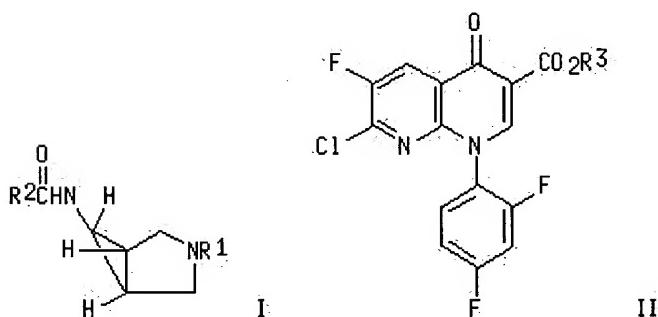
PRIORITY APPLN. INFO.:

US 1998-71601P P 19980116

OTHER SOURCE(S):

CASREACT 131:116223; MARPAT 131:116223

GI



AB 6-Acetamido-3-benzylazabicyclo[3.1.0]hexanes [I; R1 = (un)substituted PhCH2; R2 = C1-6 alkyl, CF3, (un)substituted Ph] are prep'd. by redn. of the parent nitro derivs. with Fe powder in AcOH/Me2CHOH and N-acylation of the resulting amines. Debenzylation of I with H in AcOH in the presence of Pd catalyst, condensation of debenzylated intermediates with naphthyridine-3-carboxylate esters (II; R3 = C1-6 alkyl) and hydrolysis of the resulting intermediates (prepn. procedure claimed) with MeSO3H in aq. org. solvents gives trovafloxacin (III), an antibacterial active esp. against gram-pos. bacterial strains, as monomethanesulfonate salt. Thus, III·HO3SMe was prep'd. from I (R1 = PhCH2, R2 = Me) and II (R3 = Et) as described above.

IT 232598-25-3P

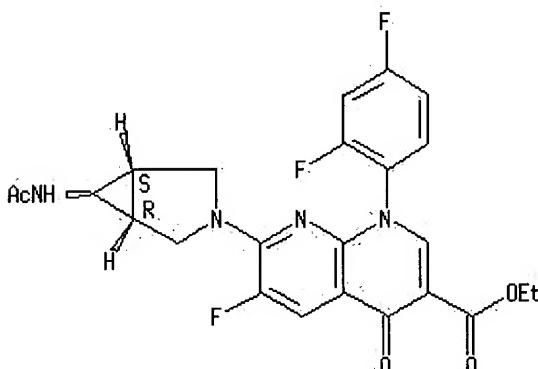
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (prepn. and hydrolysis with methanesulfonic acid; process for prepg.)

naphthyridones and trovafloxacin intermediates)

RN 232598-25-3 HCPLUS

CN 1,8-Naphthyridine-3-carboxylic acid, 7-[(1 α ,5 α ,6 α)-6-(acetylamino)-3-azabicyclo[3.1.0]hex-3-yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-, ethyl ester (9CI) (CA INDEX NAME)

Relative stereochemistry.



REFERENCE COUNT:

6

THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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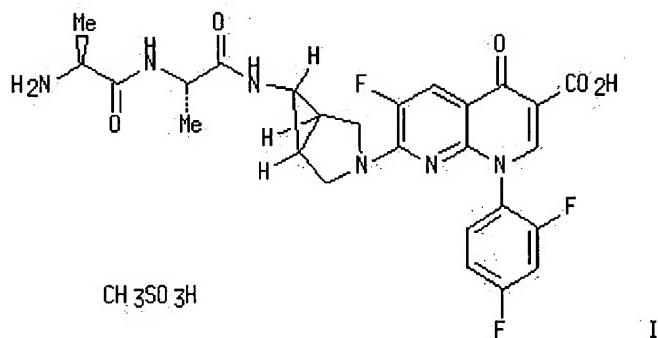
Full Citing
 Text References

ACCESSION NUMBER: 1999:113705 HCPLUS
 DOCUMENT NUMBER: 130:168660
 TITLE: Purification of alatrofloxacin parenteral compositions and preparation of alatrofloxacin oligomer as antibacterial agent
 INVENTOR(S): Guinn, Robert Mark; Lambert, John Francis; Guhan, Subramanian Sam; Walinsky, Stanley Walter
 PATENT ASSIGNEE(S): Pfizer Products Inc., USA
 SOURCE: PCT Int. Appl., 32 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------------|--|----------|-----------------|----------|
| WO 9906430 | A1 | 19990211 | WO 1998-IB1122 | 19980723 |
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| RW: | GH, GM, KE, LS, MW, SD, SZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG | | | |
| AU 9882368 | A1 | 19990222 | AU 1998-82368 | 19980723 |
| AU 734863 | B2 | 20010621 | | |
| EP 1000086 | A1 | 20000517 | EP 1998-932444 | 19980723 |
| EP 1000086 | B1 | 20040218 | | |
| R: | AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, PT, IE, SI, LT, LV, FI, RO | | | |
| BR 9811580 | A | 20000822 | BR 1998-11580 | 19980723 |

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|-------------------------------|----|----------|------------------------|------------|
| <u>JP 2001512133</u> | T2 | 20010821 | <u>JP 2000-505185</u> | 19980723 |
| <u>JP 3463928</u> | B2 | 20031105 | <u>NZ 1998-502249</u> | 19980723 |
| <u>NZ 502249</u> | A | 20011130 | <u>CA 1998-2296466</u> | 19980723 |
| <u>CA 2296466</u> | C | 20030415 | <u>HR 1998-980417</u> | 19980728 |
| <u>HR 980417</u> | B1 | 20021031 | <u>AP 1998-1310</u> | 19980730 |
| <u>AP 1031</u> | A | 20011221 | | |
| W: BW, GM, KE, MW, UG, ZM, ZW | | | | |
| <u>ZA 9806874</u> | A | 20000131 | <u>ZA 1998-6874</u> | 19980731 |
| <u>US 6194429</u> | B1 | 20010227 | <u>US 1999-403886</u> | 19991027 |
| <u>NO 2000000485</u> | A | 20000327 | <u>NO 2000-485</u> | 20000131 |
| <u>MX 200001142</u> | A | 20001108 | <u>MX 2000-1142</u> | 20000201 |
| PRIORITY APPLN. INFO.: | | | <u>US 1997-54246P</u> | P 19970801 |
| | | | <u>WO 1998-IB1122</u> | W 19980723 |

GI



AB The present invention relates to alatrofloxacin mesylate (I) substantially free of less polar impurities, to parenteral compns. of alatrofloxacin mesylate, and to processes for purifying alatrofloxacin mesylate. Thus, treatment of 50 g alatrofloxacin mesylate contg. approx. 700 ppm of an oligomer impurity in addn. to other less polar impurities, was dissolved on 0.05% aq. MesO3H, and then Mitsubishi Diaion HP 20® hydrophobic resin (50 g) was added. After stirring the resin for 24 h in the dark, the slurry was filtered and the soln. analyzed by HPLC. The filtered soln. contained 19 ppm of the oligomer impurity with an 80% recovered yield of alatrofloxacin mesylate.

IT 220293-27-6P

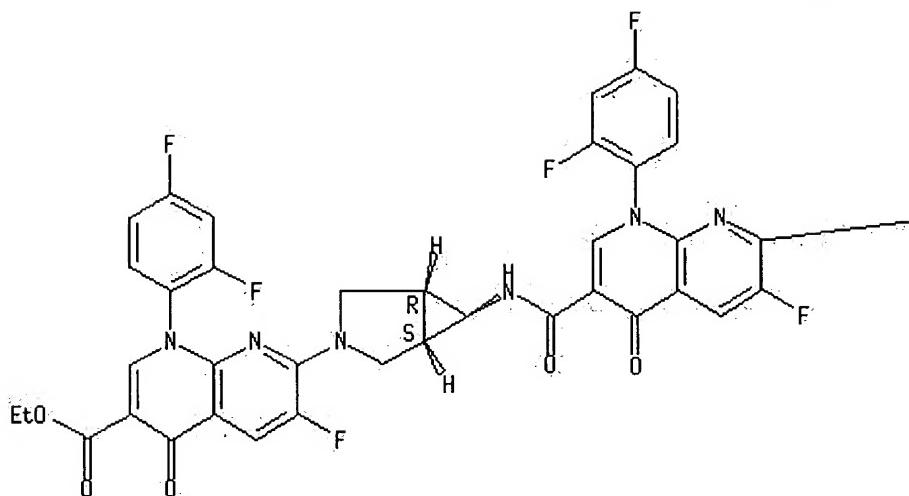
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
 (purifn. of alatrofloxacin parenteral compns. and prepn. of alatrofloxacin oligomer as antibacterial agent)

RN 220293-27-6 HCPLUS

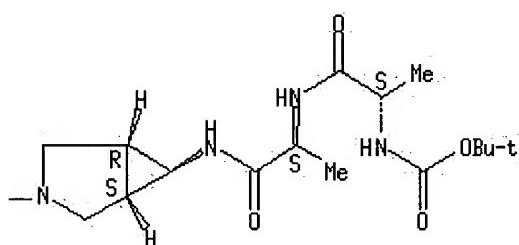
CN L-Alaninamide, N-[(1,1-dimethylethoxy)carbonyl]-L-alanyl-N-[(1 α ,5 α ,6 α)-3-[8-(2,4-difluorophenyl)-6-[[[(1 α ,5 α ,6 α)-3-[8-(2,4-difluorophenyl)-6-(ethoxycarbonyl)-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]amino]carbonyl]-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]- (9CI) (CA INDEX NAME)

Absolute stereochemistry.

PAGE 1-A



PAGE 1-B



REFERENCE COUNT:

4

THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L44 ANSWER 4 OF 4 HCAPLUS COPYRIGHT 2004 ACS on STN

| | |
|-----------|-------------------|
| Full Text | Citing References |
|-----------|-------------------|

ACCESSION NUMBER: 1997:145237 HCAPLUS
 DOCUMENT NUMBER: 126:157823
 TITLE: Process for preparing azabicyclo naphthyridine carboxylic acid dipeptide prodrug
 INVENTOR(S): Braish, Tamim F.; Castaldi, Michael J.; Watson, Harry A., Jr.
 PATENT ASSIGNEE(S): Pfizer Inc., USA; Braish, Tamim F.; Castaldi, Michael J.; Watson, Harry A., Jr.
 SOURCE: PCT Int. Appl., 26 pp.
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1

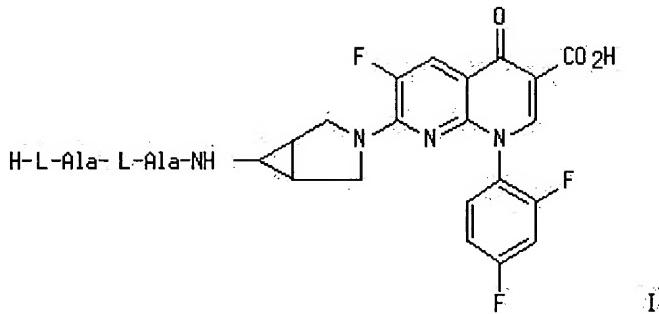
PATENT INFORMATION:

| PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|--|------|----------|-----------------|----------|
| WO 9700268 | A1 | 19970103 | WO 1996-IB257 | 19960327 |
| W: CA, JP, MX, US | | | | |
| RW: AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE | | | | |
| CA 2224616 | AA | 19970103 | CA 1996-2224616 | 19960327 |
| EP 833837 | A1 | 19980408 | EP 1996-904996 | 19960327 |

| | | | | |
|---|----|----------|-------------------------|-------------|
| <u>EP 833837</u> | B1 | 20020731 | | |
| R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, PT, IE, FI | | | | |
| <u>JP 3029293</u> | B2 | 20000404 | <u>JP 1997-502832</u> | 19960327 |
| <u>JP 10511983</u> | T2 | 19981117 | | |
| <u>AT 221544</u> | E | 20020815 | <u>AT 1996-904996</u> | 19960327 |
| <u>PT 833837</u> | T | 20021129 | <u>PT 1996-96904996</u> | 19960327 |
| <u>ES 2178701</u> | T3 | 20030101 | <u>ES 1996-904996</u> | 19960327 |
| <u>US 5939550</u> | A | 19990817 | <u>US 1998-981350</u> | 19980311 |
| <u>PRIORITY APPLN. INFO.:</u> | | | <u>US 1995-490827</u> | A1 19950615 |
| | | | <u>WO 1996-IB257</u> | W 19960327 |

OTHER SOURCE(S) : MARPAT 126:157823

GI



AB A process is given for prep. a pharmaceutically acceptable acid addn. salt of prodrug acid I. Thus, N-Boc protected 7-[(1 α , 5 α , 6 α)-6-amino-3-azabicyclo[3.1.0]hex-3-yl]-6-fluoro-1-(2,4-difluorophenyl)-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid Et ester, Boc-Q-OEt, (Boc = tert-butoxycarbonyl) was deprotected by trifluoroacetic acid and the product coupled with Boc-Ala-Ala-OH using EEDQ and then treated with methanesulfonic acid to afford I mesylate. The latter prodrug serves as a water-sol. prodrug companion to known antibacterial agent H-Q-OH.

IT 186772-86-1P

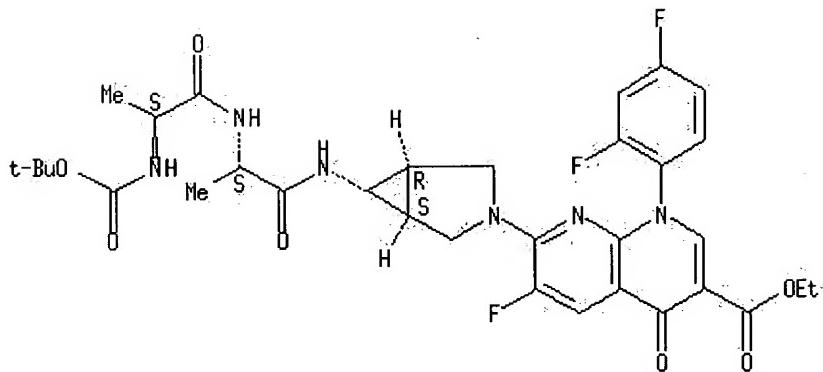
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(prepn.of azabicyclo naphthyridine carboxylic acid dipeptide prodrug)

RN 186772-86-1 HCPLUS

CN L-Alaninamide, N-[(1,1-dimethylethoxy)carbonyl]-L-alanyl-N-[(1 α ,5 α ,6 α)-3-[8-(2,4-difluorophenyl)-6-(ethoxycarbonyl)-3-fluoro-5,8-dihydro-5-oxo-1,8-naphthyridin-2-yl]-3-azabicyclo[3.1.0]hex-6-yl]-(9CI) (CA INDEX NAME)

Absolute stereochemistry.



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FILE COVERS 1907-1966
 FILE LAST UPDATED: 01 May 1997 (19970501/UP)

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 L3 9 S L1 FULL

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 L4 8 S L3/PREP

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